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RESEARCH ARTICLE

Effect of Annealing Temperature on Structural and Magnetic Properties of Co-Zn Ferrite Nanoparticles

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Manuscript Info Abstract Manuscript History: Co-Zn ferrite nanoparticles were prepared using co-precipitation method. The effect of annealing temperature on structure and magnetic properties has Received: 25 April 2014 X-ray diffraction (XRD), transmission electron been investigated. Final Accepted: 19 May 2014 microscope (TEM), infrared spectroscopy (FTIR), and dynamic light Published Online: June 2014 scattering (DLS) were used to characterize the structure of the samples. Magnetic hysteresis loops and zero field cooling ZFC curves, in temperature Key words: range (5 - 550 K), were measured using vibrating sample magnetometer Nanoferrites; Annealing; Magnetization; (VSM) and the values of blocking temperatures (T_B) were determined. The Superparamagnetism results showed that, all the obtained samples were formed in single spinel phase. The crystallinity enhanced and the particle size increased due to the *Corresponding Author annealing process with temperatures up to 950°C. Although The lattice parameter, magnetization, and blocking temperature showed minimum N.Aboulfotoh Ali values at annealing temperature 350°C, the Curie temperature remained almost constant with annealing temperatures.

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1. Introduction

Polycrystalline spinel ferrites are widely used in many electronic devices. They are preferred because of their high permeability in the radio- frequency (RF) region, high electrical resistivity, mechanical hardness and chemical stability. These types of ferrites are subjects of intense theoretical and experimental investigation due to their remarkable magnetic and electric properties (El-Shabasy M. Et al, 1997, Rosales M. I., Et al, 1997, Mahmud S.T., Et al, 2006). Cobalt ferrite (CoFe2O4) is a well-known hard magnetic material with high coercivity and moderate magnetization. These properties, along with their great physical and chemical stability, make $CoFe_2O_4$ nanoparticles suitable for magnetic recording applications (Skomski R., Et al ,2003). Many efforts have been made to improve the basic properties of these ferrites by substituting or adding various cations of different valence states depending on the applications of interest. Among spinel ferrites, Zn^{2+} substituted CoFe₂O₄ nanoparticles exhibit improved properties such as excellent chemical stability, high corrosion resistivity, magnetocrystalline anisotropy, magnetostriction, and magneto-optical properties (Vaidyanathan.G and Sendhilnathan.S et al. 2008 . AktherHossain, A. K. M., et al, 2008). Various preparation techniques, such as sol-gel pyrolysis method (Lee, J.G., et al, 1998, SonalSinghal, 2010), the microwave hydrothermal method (Kim .C. K., 2001), template-assisted hydrothermal method (He.H.Y., 2011), and combustion technique are used to prepare ferrites nanoparticles. However co-precipitation method is considered as an economical way of producing fine particles (Urcia-Romero S, et al, 2011, Veverka M, et al, 2011). The physical properties of nanoparticles are of current interest due to the size dependent behavior observed in the nano scale and high crystallinity.

In the current study, focus was placed on the $Co_{0.5}Zn_{0.5}Fe_2O_4$ nanoparticles prepared via co-precipitation method. The dependence of the morphology and magnetic properties on annealing temperatures are investigated taking into account that mixed ferrites (Co–Zn) chosen here are highly sensitive to temperature (Vaidyanathan.G, et al, 2011).

2. Materials and Methods

Ferrite powder of $Co_{0.5}Zn_{0.5}$ Fe₂O₄ nanoparticles was prepared by co-precipitation method. A 50 mL of aqueous solution of Fe₂ (SO4)₃.7H₂O, CoSO₄.7H₂O, and ZnSO₄.7H₂O, in stoichiometric proportions, was first prepared. It was then mixed with a solution of NaOH, resulting in a dark suspension (pH = 12) of precipitated hydroxides. The mixture was heated and kept at 80 °C on a hotplate, while being steadily stirred, until the precipitates were fully oxidized to form dark brownish spinel ferrites. The product was then filtered and washed several times by distilled water, followed by air-drying at room temperature for 48 h. the powder was sintered at temperatures (120, 350, 550, 750 and 950 °C) for 2 hours. The heating rate applied was 4 °C/min up to the sintering temperature.

The obtained powders were analysed by (XRD) with x-ray diffractometer, Philips X'Pert system with Cu-K α radiation (λ = 0.154056 nm). Particles shape with microstructural properties were investigated with a transmission electron microscope (JEOL, JEM-1400 Electron Microscope). The particle size distribution was investigated by dynamic laser scattering (DLS), in which the particle size was measured by detecting the Brownian motion of the particles through probing the Doppler frequency shift of a scattered light with respect to the incident light. The diameter detected via dynamic laser scattering is hydrodynamic diameter. Room temperature magnetic measurements were carried out using the Lake-Shore vibrating sample magnetometer (VSM) model 7410. The temperature dependence of magnetization (zero field cooling curves ZCF) was measured using the same VSM in temperature range (5-550K) and the blocking temperatures T_B of the investigated samples were determined.

3. Results and discussion

3.1. X-ray analysis

X-ray diffraction (XRD) patterns for the as prepared and annealed polycrystalline $Co_{0.5} Zn_{0.5} Fe_2O_4$ ferrite powders are presented in Figure 1.Comparing the patterns of all the investigated samples with that of standard JCPDS card, a single phase $Co_{0.5} Zn_{0.5} Fe_2O_4$ has formed with no extra peaks. At the calcination temperature of 350°C, the peak corresponding to (222) plane started to appear clearly in the patterns. At 950°C fully crystallized Co_{0.5} Zn_{0.5} Fe₂O₄ has formed with sharp peaks indexed as (220), (311), (222), (400), (422), (511), (440) planes of spinel structure. A. M. Rangel et al. reported that (Ana Maria Rangel de FigueiredoTeixeira, et al, 2006), ferrite phase for samples prepared by co-precipitation method was dependent on the heating temperature up to 200 °C. They found that for ferrite samples annealed at 200 °C mostly are in an amorphous phase and that annealed at 400 °C are presented in crystalline phase. In the present work, Figure 1 reveals the presence of the spinel structure for the as prepared $Co_0 _{5}Zn_0 _{5}Fe_2O_4$ sample, and the noticed broadening in the peaks of the as prepared sample could be attributed to the formation of ferrite particles in nano range. The peak width decreases with the increase of annealing temperature which reflects the coarsening of particles. The sizes of the nano particles have been determined using Scherrer's formula from the FWHM of 311 peak and supported by the TEM micrographs. The particle size increases from 13.8 nm to 205.2 nm with the systematic variation of annealing temperature as shown in Figure 2. The average particle size increases slowly from 27°C to 350°C. In the temperature range 550°C-750°C, the grain size increases gradually and then for the sintering temperature 950°C, the size increases sharply.



Figure 1. The X-ray diffraction (XRD) patterns for the polycrystalline Co_{0.5} Zn_{0.5} Fe₂O₄ ferrites powders as prepared and that was annealed at different temperatures (120 – 950°C)



Figure 2. The variation of the particle size of Co_{0.5} Zn_{0.5} Fe₂O₄ferrites with different annealing Temperatures (right) and the lattice parameteras a function of the annealing temperatures (left).

The lattice parameters are plotted as a function of annealing temperature, as shown also in Figure 2. It is observed that the lattice constant 'a' decreases with increasing annealing temperature up to 350 °C then increases with increased temperature up to 950 °C. It is well known that the lattice parameter of ferrite nanoparticles is larger than that in bulk and it decreases as the particle size increases. This observed phenomenon is attributed to the large volume fraction of interface structure (Gleiter.H , 1989) . Also, in case of bulk structure, Co^{2+} ions are inverse spinel. They prefer to occupy octahedral sites (B-sites) (Chikazumi.S. et al, 1964). Whereas, many authors reported that, in case of nano structure, nearly 25% to 40% of Co^{2+} ions content occupy the tetrahedral sites (A-sites) (Mane.D.R., et al, 2000), SonalSinghal, et al, 2005, SonalSinghal, et al, 2006). As a result of increasing the particle size with increasing the annealing temperature, Co^{2+} ions prefer to migrate to B-site. On the other hand, theoretically, the lattice parameter is given by

$$a_{\rm th} = \frac{8}{3\sqrt{3}} \left[(r_{\rm A} + r_{\rm 0}) + \sqrt{3}(r_{\rm B} + r_{\rm 0}) \right] \tag{1}$$

Where, r_A and r_B are the radii of tetra and octahedral sites respectively and r_O is the radius of the oxygen ion (1.32 Å) (Sattar, et al, 2005). By the relocation of Co^{2+} ions of radius (0.74Å) into B-site the Fe³⁺ ions of radius (0.645Å) will occupy A-site, and the end result is the increase of r_B and decrease of r_A .

3.2. TEM and DLS

Figure 3.shows the TEM micrographs for the as prepared sample and those annealed at 350°C, 750°C and 950°C. The figure illustrates the homogeneity and the spherical shape of the samples up to annealing temperature 350°C. The size of the spherical particles matches the results of XRD analyses. As the annealing temperature increase the average particle size increases due to the crystal growth.

Particle size analysis plays a crucial role in the manufacture of magnetic materials for dielectric applications. In order to investigate the size distribution of magnetic particles, a dynamic laser scattering (DLS) system is used. It is worth to mention that the value of the particle diameter obtained from XRD pattern means the particle core size, whereas the size detected using DLS system refers to a hydrodynamic diameter of particles, this diameter is obtained from comparing a sphere to the translational diffusion coefficient actually measured. A summary of particle size of the samples and their diffusion coefficient are listed in table 1. It is found that the increase of annealing temperature is proportional to the increase in the particle size, while the particle size distribution becomes narrower as the diffusion coefficient reduced.

	Fe_2O_4 at different annealing temperatures.		
Annealing Temp. (C)	Crystallite size (Å)	DLS Particle size (nm)	Diff. coef. × 10^{-12} (m ² /s)
27	130	187.3	1.91
120	138	231.7	1.54
350	147	260	1.37
550	214	290	1.23
750	576	380	0.939
950	2052	611	0.586

4 1100

Table1. The crystallite size, dynamic laser scattering particle size, and diffusion coefficient for Co_{0.5} Zn_{0.5}

1.



Figure 3. The TEM micrographs for four $Co_{0.5}Zn_{0.5}Fe_2O_4$ ferrites selected samples; as prepared and those annealed at 350°C, 750°C and 950 °C respectively

3.3. FTIR analyses

IR spectrum is considered an important tool to get information about the structure and the positions of ions in the crystal through the crystal's vibration modes (Sattar.A.A., et al, 2005). In case of bulk structure the two IR fundamental bands v_1 and v_2 in normal and inverse spinels are due to the tetrahedral and octahedral complexes, while v_3 is corresponding to the lattice vibration (Mohan, et al, 1999 ,Ravinder D., 1999). The inset of figure 4 shows the IR spectrum of the investigated samples at different annealing temperatures with three dashed lines corresponding to the three detected bands. No considerable variation in the values of v_3 is noticed with different annealing temperature as a result of constant lattice mass, since there isn't any replacement of ions in our study. Variation of both v_1 and v_2 with annealing temperature is illustrated in figure 4. It is obvious that both tetrahedral and octahedral vibration bands v_1 and v_2 go to maximum at 350°C and then decay. This could be due to the shrinkage of the lattice at that temperature as observed in the behaviour of lattice parameter before. Where, the band frequency and the bond length are inversely proportional (Sattar.A.A., et al, 2005).



Figure 4. Variation of both v1 and v2 with annealing temperature, the inset is the IR spectrum of the investigated samples at different annealing temperatures.

3.4. Magnetic properties

3.4.1 M-H loops

Room temperature M-H loops for annealed samples are shown in figure 5. Super paramagnetic behaviour was detected for as prepared sample as well as samples annealed at 120°C and 350°C due to the small size of the particles of these samples. The values of saturation magnetization $M_s(emu/g)$ are determined by the extrapolation of magnetization curves with the magnetizing field H(T). Inset of figure 5 display the variation of M_s with annealing temperatures. M_s shows slight decrease with annealing temperatures tell 350°C and sharp rise to temperature 950°C. This behavior could be explained according to the movement of Co^{2+} ions with (3 μ_B) to B-site and Fe³⁺ ions with (5 μ_B) to A-site. Taking into account that the magnetization of spinel ferrites is given by $M=M_B-M_A$, where M_A and M_B are the magnetization of A and B sites respectively (Sattar.A.A., et al, 2005). On the other hand, magnetization and crystallization are enhanced as the particle size increases (Maaz.K., et al, 2007). Therefore, for higher annealing temperatures (>350°C) where the particle size considerably increases, the effect of particle size dominates the relocation of Co^{2+} ions.



Figure 5. M-H loops for Co_{0.5} Zn_{0.5} Fe₂O₄ferrites at different annealing temperatures. Inset is saturation magnetization as a function of annealing temperatures.

3.4.2 Temperature dependence of magnetization

Zero filed cooling (ZFC) curves are measured at magnetic field H=1000Oe in the temperature range from 5 to 570K (figure 6). The peak value of magnetization commonly refers to the blocking temperature (T_B) in superparamagnetism.



Figure 6. Zero filed cooling (ZFC) curves, for $Co_{0.5} Zn_{0.5} Fe_2O_4$ ferrites with different annealing temperatures, at magnetic field H=1000Oe and T range (5K- 570K). The inset is the blocking temperature and effective magnetic anisotropy constant versus annealing temperatures.

Such a phenomenon is often observed in nanoparticles, each of them is considered as a single magnetic domain. The thermal energy at $T>T_B$ is sufficient to induce fluctuations in the magnetization direction. Consequently, the expected magnetic-ordered behaviour would not prevail even below the Curie temperature. On the other hand, the observed magnetization would depend on the measurement time t_m relative to the relaxation time τ of thermal fluctuations. The relaxation time τ for a single particle is given by (Hamdeh.H.H., et al, 2005),

 $\tau = \tau_{o} exp(K_{eff}V/k_{B}T), \qquad (2)$ where a characteristic time τ_{o} is typically 10⁻⁹ s, and $k_{B}T$, K_{eff} , and V are, respectively, the thermal energy, the effective magnetic anisotropy constant and the particle volume. The blocking temperature is then, $T_{B} = K_{eff}V/[k_{B}ln(t_{m}/\tau_{o})], \qquad (3)$

with the measuring time $t_m = \tau$. By assuming $t_m/\tau_0 = 10^{11}$ in a typical magnetization measurement, leading to, $T_B = K_{eff}V/25k_B.$ (4)

Variation of T_B and effective magnetic anisotropy constant K_{eff} with annealing temperatures is represented as an inset of figure 6. T_B reaches its minimum at 350 °C where K_{eff} (derived using equation (4)) reduced dramatically with annealing temperatures. Since Co^{2+} ions migrate from A-sites with small radius to B-sites with larger radius, both the internal stress and effective anisotropy constant is reduced. This leads to reduction of T_B at 350°C as the effect of particle size in this range is not considerable. The enhancement of T_B values at annealing temperatures (> 350°C) indicates that; the effect of particle size enlargement overcomes decreasing the value of K_{eff} with increasing the annealing temperature.

When the temperature exceeded T_B , the value of magnetization approaches zero approximately at 500K for all samples (figure 6). This behavior reveals that the Curie temperature T_C for all samples is almost constant. According to ion pair model, the main factor affects the value of T_C is the A-B interaction (Eltabey.M.M., et al, 2011). The common value of T_C , especially for the samples which are annealed above 350 °C, could be attributed to the struggle between two factors; the relocation of Fe³⁺ions as discussed before, leads to amplify Fe-Fe interaction in A and B-sites and hence increasing the value of T_C . On the other hand, the moments separated by large distances due the enhancement of the lattice parameter then the A-B interaction get weaker and hence reduce the value of T_C .

4. Conclusion

Nano-sized particles of $Co_{0.5} Zn_{0.5} Fe_2O_4$ were synthesized using co-precipitation method and the obtained powders were annealed at different temperatures. The annealing process improved the crystallization due to particle size enlargement. The lattice parameter, magnetization, and blocking temperature showed minimum values at annealing temperature 350°C, whereas, Curie temperature remained almost constant with annealing temperatures. The results were discussed in the light of two sub-lattices structure and ion pair model.

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