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### RESEARCH ARTICLE

#### Preparation and Characterization of $\text{SrFe}_{12}\text{O}_{19}/\text{ZrO}_2$ Nanocomposite by using Sol-Gel method.

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Property.

#### Abstract

Strontium hexaferrite and Zirconium oxide ( $\text{SrFe}_{12}\text{O}_{19}$  -  $\text{ZrO}_2$ ) nanocomposite were prepared by sol-gel method in different weight percentage. In this method Strontium nitrate, iron nitrate and zirconium oxy chloride were used as a raw materials and glucose acted as a fuel. Fourier transforms infrared spectroscopy (FTIR). The wave number  $453\text{-}511\text{cm}^{-1}$  indicated the presence of the ferrites. Thermogravimetry analysis (TGA/DTA) curve above  $850^\circ\text{C}$  confirming the formation of the stable Strontium hexaferrite. The  $\text{SrFe}_{12}\text{O}_{19}$  -  $\text{ZrO}_2$  phase structure, functional groups were analyzed by X-ray diffraction (XRD) the formation of pure crystallized nanocomposite occurred when the precursors were calcined at  $800^\circ\text{C}$  for 3 hours. The morphology and quantitative analysis of the prepared particles were studied by using SEM and EDX spectrum. M-type strontium hexaferrite magnetic resonance frequency range is 11.51 GHz.

Strontium hexaferrite confirms that the material can be considered for high frequency applications.

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#### Introduction:-

Strontium hexaferrite is considered to be a scientifically favorable material for technological operations in the field of Nanoscience devices. Its high magnetic anisotropy, electrical resistivity, chemical stability and corrosion resistance makes it more suitable to be used as ferrites [1]. M-type hexaferrite, due to its perfect chemical stability, good thermal durability, corrosion resistivity, unique electrical and magnetic properties, has extensive applications in permanent magnet, high density magnetic recording devices, telecommunication, magneto optical and microwave devices [2]. Strontium hexaferrite ( $\text{SrFe}_{12}\text{O}_{19}$ ) has interesting chemical, physical and magnetic properties in addition to high performance-to-cost ratio [3]. In order to improve the function of  $\text{ZrO}_2$  some magnetic materials must be combined with  $\text{ZrO}_2$  combining with the advantage of SrM and  $\text{ZrO}_2$  in the promising novel system can provide a new functional with synergetic or complementary with behavior between each constituent.[4]

#### 2. Experimental procedure:-

( $\text{SrFe}_{12}\text{O}_{19}$ - $\text{ZrO}_2$ ) nanocomposites are prepared by using sol-gel method in different weight percentage. Appropriate amount of reactive oxidants such as  $\text{Sr}(\text{NO}_3)_2$ ,  $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ ,  $\text{ZrOCl}_2$  get dissolved into an unionized distilled water, then add glucose which is a fuel and it gives requisite energy to initiate exothermic reaction and add ethylene glycol which is act as a reducing agent. The solution mixture is stirred continuously for 2 hours at  $80^\circ\text{C}$ . As water evaporated, the solution become viscous and finally formed a very viscous brown dried gel, it again dried at  $110^\circ\text{C}$

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for 24 hours to get a precursor powder which is used to take FTIR. Then dried powder is again calcined at 800°C for 3 hours in a furnace.

## Results And Discussion:-

### 3.1 Thermogravimetry Analysis (Tga/Dta):-

The thermo gram of the precursor of strontium hexaferrite derived by mixing of strontium nitrate, ferric nitrate and glucose as shown in **Figure (1)**. TGA shows the initial weight loss from 25°C to 165 °C due to the loss of absorbed water. The subsequent loss up to 316°C is associated mainly to the decomposition of the glucose. In order to verify this, separate TGA was undertaken for glucose. It shows the major weight loss between 389°C and 565°C thus supporting our assignment. Therefore, glucose provides self heat to promote the reaction and to reduce the crystallization temperature of the hexaferrite. The stage of decomposition between 565°C and 704°C is due to decomposition of nitrates and starting formation of hexaferrite. There is no considerable weight loss above 850°C, confirming the formation of the stable Strontium hexaferrite this analysis, therefore illustrates the optimum calcinations temperature for Strontium hexaferrite is around 850°C.

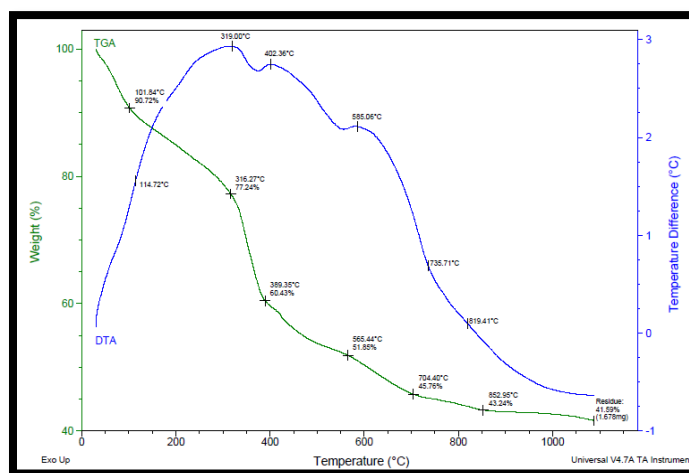


Fig .1:-TG-DTA Curve for precursor at 800°C

### 3.2 Vibrational studies:-

#### Fourier Tran form infrared spectroscopy:-

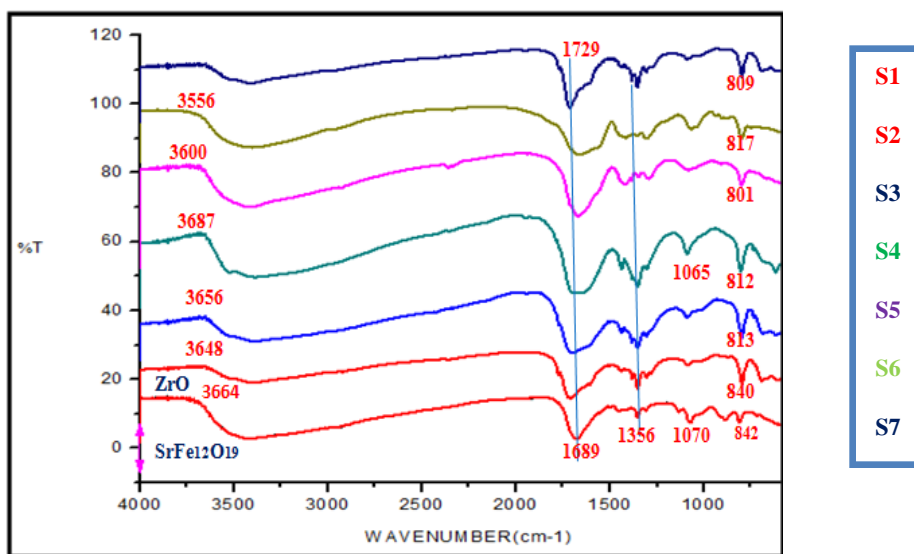


Fig.2:-FTIR spectrum of (SrFe<sub>12</sub>O<sub>19</sub> – ZrO<sub>2</sub>) nanocomposite

The FTIR Spectrums of the ( $\text{SrFe}_{12}\text{O}_{19} - \text{ZrO}_2$ ) samples are shown in fig (2). The absorption peak at very large band around  $3664 \text{ cm}^{-1}$  is attributed to the stretching of O-H stretch, the sharp absorption peak corresponding to C=O stretch was absorbed  $1729$  to  $1689 \text{ cm}^{-1}$ . The small absorption peaks at C-O stretch bend  $1356$  to  $1065 \text{ cm}^{-1}$ . The strong absorption peak between  $551 \text{ cm}^{-1}$ - $842 \text{ cm}^{-1}$  belongs to the metal oxide stretching vibration of ( $\text{SrFe}_{12}\text{O}_{19} - \text{ZrO}_2$ ). [5]. The wave number  $453$ - $511 \text{ cm}^{-1}$  indicated the presence of the ferrites. .FTIR (Fourier Transform Infrared Spectroscopy) analysis was used to determine the functional groups of strontium hexa ferrite and zirconium oxide nanocomposites.

**Table 1:-**FTIR spectrum of ( $\text{SrFe}_{12}\text{O}_{19} - \text{ZrO}_2$ ) nanocomposites

SAMPLE	WEIGHT RATIOS (%)	WEIGHTPERCENTAGE( $\text{CM}^{-1}$ )	VIBRATIONAL MODE( $\text{CM}^{-1}$ )
S1( $\text{SrFe}_{12}\text{O}_{19}$ )	100:100	3664	O-H Stretch
S2( $\text{ZrO}_2$ )	100:100	1729-1689	C-O Stretch
S3( $\text{SrFe}_{12}\text{O}_{19} + \text{ZrO}_2$ )	90:10	1356	C-O Stretch
S4( $\text{SrFe}_{12}\text{O}_{19} + \text{ZrO}_2$ )	70:30	1065	C-Stretch
S5( $\text{SrFe}_{12}\text{O}_{19} + \text{ZrO}_2$ )	50:50	842	Metal oxide
S6( $\text{SrFe}_{12}\text{O}_{19} + \text{ZrO}_2$ )	30:70	551	Metal oxide
S7( $\text{SrFe}_{12}\text{O}_{19} + \text{ZrO}_2$ )	10:90	453-511	Ferrites

### 3.3 Structural studies:-

#### X-ray Diffraction:-

It shows the XRD patterns of the  $\text{SrFe}_{12}\text{O}_{19} - \text{ZrO}_2$  nanocomposites obtained by sol-gel method in different weight ratios. The major phase corresponds to (110), (111), (200), (220), (311) were found to be matched which confirmed the presence of hexagonal structure nanocomposites. In the XRD paths of  $\text{SrFe}_{12}\text{O}_{19} - \text{ZrO}_2$  nanocomposites diffraction peaks  $30^\circ$ ,  $32^\circ$ ,  $35^\circ$ ,  $38^\circ$ ,  $52^\circ$ ,  $62^\circ$  can be assigned to hexagonal structure. The  $\text{SrFe}_{12}\text{O}_{19}$  (JCPDS NO: 841531) and  $\text{ZrO}_2$  (JCPDS NO: 781807). Well defined sharp peaks in the XRD pattern of sample indicates the good crystalline quality and confirm the formation of nanocomposites the average particle sizes of different phases were determined from the line widths of diffraction peaks using Scherer equation.

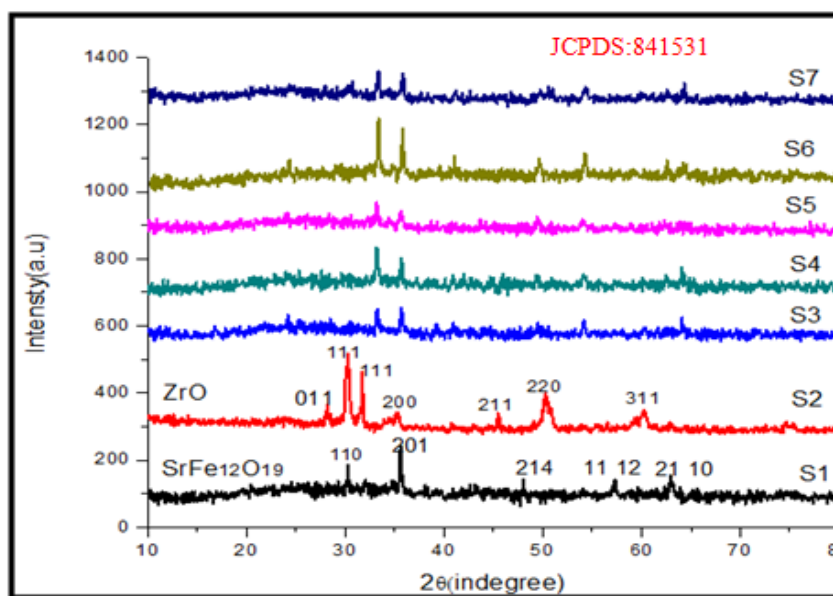
$$D = K \lambda / \beta \cos \theta$$

D- Grain diameter.

B- Half intensity width of relevant diffraction.

$\lambda$ - X-ray wavelength.

$\theta$ - Diffraction angle.



**Fig.3:-**XRD pattern of ( $\text{SrFe}_{12}\text{O}_{19} - \text{ZrO}_2$ ) nanocomposite at  $800^\circ\text{C}$

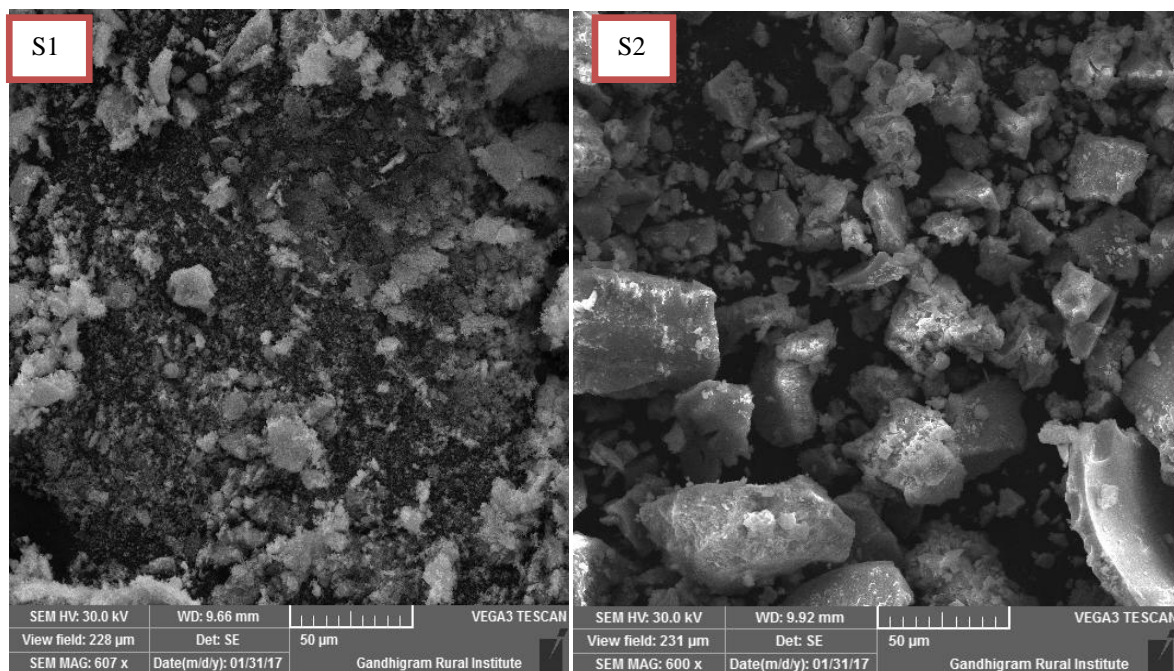
**Table 2:-**Particle size of various samples at 800<sup>0</sup>C

SAMPLE	WEIGHT RATIOS (%)	PARTICLE SIZE(nm)
S1(SrFe <sub>12</sub> O <sub>19</sub> )	100:100	26.39
S2(ZrO <sub>2</sub> )	100:100	30.89
S3(SrFe <sub>12</sub> O <sub>19</sub> +ZrO <sub>2</sub> )	90:10	25.25
S4 (SrFe <sub>12</sub> O <sub>19</sub> +ZrO <sub>2</sub> )	70:30	20.52
S5 (SrFe <sub>12</sub> O <sub>19</sub> +ZrO <sub>2</sub> )	50:50	22.58
S6 (SrFe <sub>12</sub> O <sub>19</sub> +ZrO <sub>2</sub> )	30:70	23.56
S7 (SrFe <sub>12</sub> O <sub>19</sub> +ZrO <sub>2</sub> )	10:90	27.98

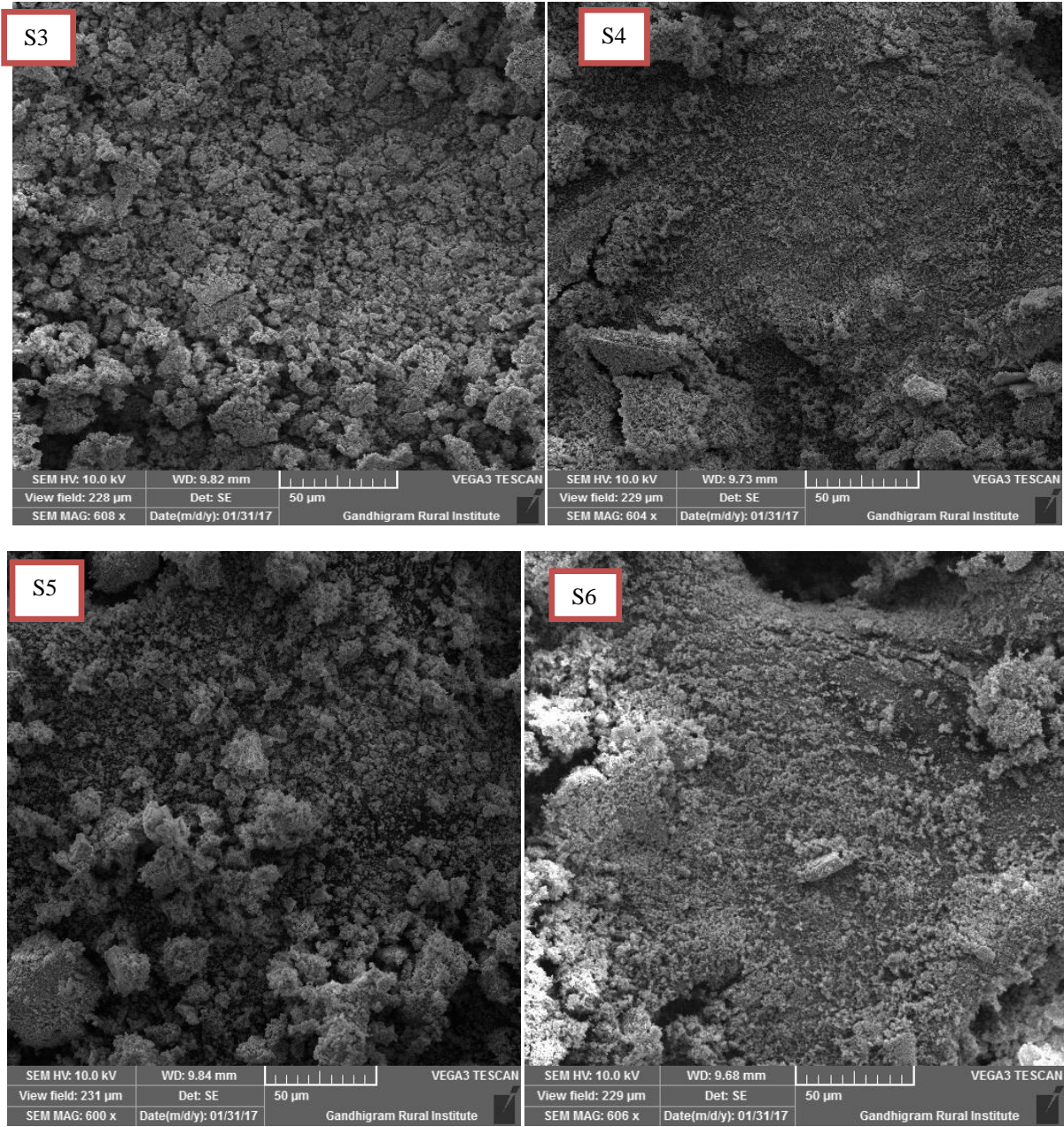
### 3.4 Morphological Studies:-

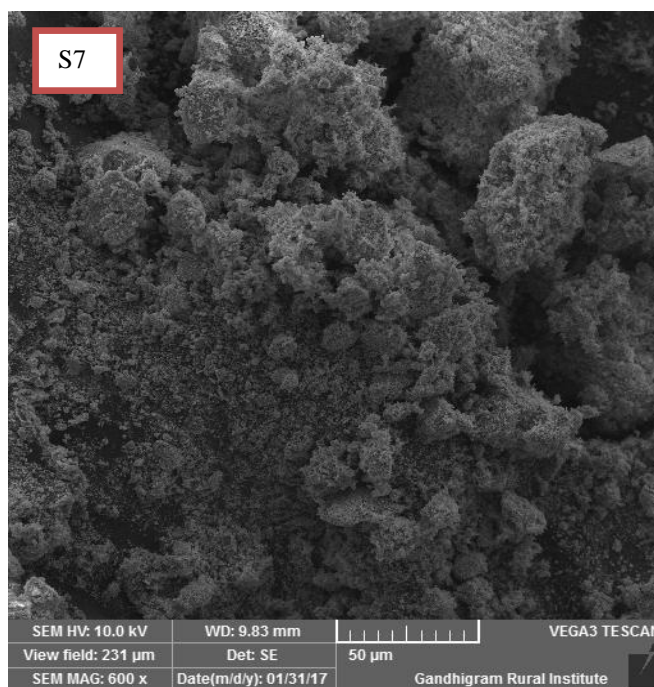
#### Scanning Electron Microscope:-

Figure (4) the morphology of strontium hexaferrite with zirconium oxide nano composite used for different weight ratios of (100, 100, 90/10, 70/30, 50/50, 30/70, 10/90) powder calcined at 800<sup>0</sup> C for 3h Strontium hexa ferrites with zirconium oxide up to 30% weight ratios the particle sizes were decreased. Above 50 to 90% strontium hexa ferrite with zirconium oxide weight ratios the particle sizes were increase. The XRD and SEM results were matched. [6]





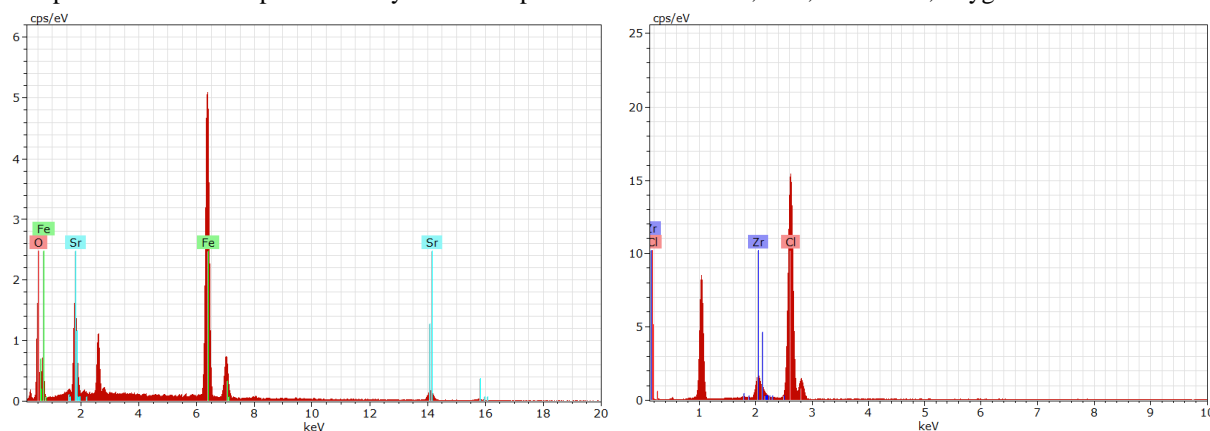




**Fig .4:-**Sem Image Of (Srfe<sub>12</sub> O<sub>19</sub> –Zro<sub>2</sub>) Nanocomposites At 800<sup>0</sup>c

### 3.5 Edax (Energy Dispersive X-Ray Spectroscopy):-

The representative EDX spectra clearly show that presence of strontium, iron, zirconium, oxygen.



**FIG .5:- (a) EDX image of SrFe<sub>12</sub>O<sub>19</sub> Fig .5:- (b) EDX image of ZrO<sub>2</sub>**

### 3.6 Dielectric Property:-

**Table 3:-**Strontium Hexa ferrites dielectric property

Sample Name	Frequency (GHz)	$\epsilon_r$	$\tan\delta$ ( $10^{-3}$ )
S1 (1100 °C/ 3 hrs)	11.51225	19.25	2.426
S3, S4, S5 (1100 °C/ 3 hrs)	didn't get any resonance due to non-sinterability		
S4, S6 (1200 °C/3 hrs)	didn't get any resonance due to non-sinterability		

The dielectric constant range **20 ( $\epsilon_r$ )**.

The dielectric loss range 0.002426 ( $\tan\delta$ ).

The frequencies range 11.51 (GHz).

The material shows low loss and high frequency material. [7]

**Conclusion:-**

Thermogravimetry analysis (TGA/DTA) curve absorber weight loss 850<sup>0</sup>C confirming the formation of the stable Strontium hexaferrite. Fourier transform infrared spectroscopy (FTIR) spectra of (SrFe<sub>12</sub>O<sub>19</sub>- ZrO<sub>2</sub>) 453-511cm<sup>-1</sup> indicated the presence of the ferrites. X-ray diffraction (XRD) average crystallite sizes of the particles were 20-31 nm. In accordance with the SEM graphs average particle size increase and decrease as the amount of weight ratios increase. The EDX indicated the presence of (Sr, Fe, Zr, and O). M-type strontium hexaferrite magnetic resonance frequency range is 11.51 GHz. Strontium hexaferrite confirms that the material can be considered for high frequency applications.

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7. D. Kajfez (2001), Temperature characterization of dielectric-resonator materials. J. Eur. Ceram. Soc. 21, p 2663–67.