RESEARCH ARTICLE

REMOVAL OF CARCINOGENIC HEXAVALENT CHROMIUM FROM CONTAMINATED WATER USING ACTIVATED CARBON DERIVED FROM BOMBAX CEIBA BARK.

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Abstract
Activated carbon was self generated and activated in the laboratory using Bombax ceiba bark (naturally available starting raw material), which has been abbreviated as ‘ACBCB’ and characterized using modern techniques like FTIR and SEM. Adsorptive removal of Cr(VI) ions from aqueous solution on the adsorbent (ACBCB) has been studied under varying conditions of contact time, adsorbent dose and pH to assess the kinetic and equilibrium parameters. Maximum adsorption capacity was found to be 97.8% at optimum pH 5.5 and 110 minutes as optimum contact time. The percentage removal of Cr(VI) ions was found to increase with increased adsorbent doses from 1 to 7gm/lit. The adsorption data have been correlated and found that experimental data are well fitted with the Langmuir and Freundlich isotherms. Experimentally obtained appropriate values of sorption parameters derived from Langmuir isotherm like ‘Qm’ (adsorption efficacy), ‘b’ (Langmuir constant), R² (Correlation Coefficient square); and the Freundlich constant values (‘n’ and ‘Kf’) derived from Freundlich isotherm proved that the adsorbent ACBCB under present investigation is the best one for efficient removal of Hexavalent Chromium from contaminated water and thus can have potential applications in the field of pollution control.

Introduction:
Environmental pollution is currently one of the most important issues facing humanity. It was increased exponentially in the past few years and reached alarming levels in terms of its effects on living creatures. Excessive release of heavy metals into the environment due to industrialization and urbanization has posed a great problem worldwide. Heavy metal contamination exists in aqueous wastes of many industries. Toxic heavy metals are considered one of the pollutants that have direct effect on man and animals. Out of the various toxic heavy metal pollutants chromium and its compounds are considered as the most dangerous inorganic water pollutants. Chromium is a chemical element which is derived from the Greek word "chroma" meaning colour, because many of its compounds are coloured. It is the first element in group 6 having atomic number 24 and symbol Cr. Chromium is a hard metal that has high melting point and it is colorless, tasteless and malleable. Chromium in particular has received attention due to its hazardous nature[1,2]. Chromium compounds present in the effluents as a result of electroplating, metal finishing, magnetic tapes, wood preservation, leather tanning, pigments and chemical...
manufacturing industries [3, 4]. It can be present in rocks, soils, plants and animals too. This heavy metal occurs in the environment in two oxidation states: trivalent Cr(III) and hexavalent Cr(VI). Cr(III) is considered as an essential trace nutrient for human, while Cr(VI) in turn is highly toxic [5, 6]. Because of its mutagenic and carcinogenic properties, its intake may induce skin irritation lung cancer and kidney/liver/gastric damage. Therefore, removal of Cr(VI) from wastewater is essential before its disposal. Conventional methods for removing dissolved heavy metal ions include chemical precipitation, chemical oxidation /reduction, filtration, ion exchange, electrochemical treatment and membrane technology. These processes have considerable disadvantages such as incomplete metal removal, requirements like expensive equipment and monitoring system, huge amount of reagents and energy and generation of toxic sludge or other waste products that require disposal [8]. Adsorption can be an effective and versatile method for removing chromium particularly when combined with appropriate regeneration steps. This solves the problems of sludge disposal and renders the system more economically viable, especially if low cost adsorbents are used [9-12].

The aim of study was to determine Chromium(VI) ion removal efficiency from aqueous solution using simple adsorption technique onto activated carbon derived from the bark of Bombax ceiba (ACBCB) as a new adsorbent; and analysing the data using Langmuir/ Freundlich isotherms.

Materials and Methods:-
Preparation of Adsorbent:-
Bombax ceiba bark was collected from the nearby local forest area of Gadchiroli district and it was cut into small pieces. It was washed with distilled water and dried in sunlight to remove the moisture. Then it was treated with formaldehyde to avoid the release of color by bark into the aqueous solution during the adsorption process. The treated bark was carbonized by slow heating over a wide range of temperature (400-700°C) in the absence of air in a muffle furnace. The char obtained was subjected to thermal activation in the absence of air at elevated temperature (900°C) and held at that temperature for ½ hour. The adsorbent so obtained was ground and sieved through 200 mesh sieves. The dried sample was stored in airtight bottles for further use.

Concentrations of Cr(VI) ion in solutions were estimated calorimetrically applying standard methods [13, 14]. Standard Cr(VI) solution was prepared by dissolving 0.2829 g of potassium dichromate crystals in distilled water and making the volume up to 100 cm³. Exactly 50 cm³ of this solution was transferred into a 500 cm³ volumetric flask and made up using distilled water to get a solution containing 0.1 mg of Cr(VI) ions per cm³. Solutions of various required concentrations were prepared by diluting suitable aliquots of the above solution with distilled water.

Characterization of ACBCB:-
SEM Studies of ACBCB:-
Fig.1 shows the SEM image of ACBCB which is obtained using an accelerating voltage of 15 kV at x 400 magnification. SEM micrographs clearly revealed that small pores are present on the surface of activated carbon(ACBCB) accompanied with fibrous structure. It can also be noticed that the surface structure of ACBCB is irregular, which would have good capacity of this adsorbent for accumulation of metal ions easily.

FTIR Studies of ACBCB:-
FTIR spectrum of ACBCB has shown in Fig.2. The band at 3300-3800 cm⁻¹ is due to stretching vibrations of phenolic hydroxyl (–OH) group. The peak at 2359 cm⁻¹ shows presence of bonded –OH groups involved in Hydrogen bonding. The peaks appeared at 1090.28, 1216.02 and 752.45 cm⁻¹ are due to methylene bridge coupled with aromatic ring. A peak at 1503 cm⁻¹ may be ascribed to N-H bending of secondary amide group. A sharp peak noticed at 1550.61cm⁻¹ may be due to C=N stretching vibration.
Results and Discussion:

**Effect of contact time**
Adsorption experiments were conducted as a function of contact time and results have shown in Fig.3. It can be seen that Cr(VI) ion removal efficiency of activated carbon derived from the bark of *Bombax ceiba* (ACBCB) was greater in the initial stages then gradually increased up to 97.8% and remains almost constant, after optimum period of 110 min.

**Effect of pH:**
Effect of pH on Cr(VI) ion adsorption using activated carbon derived from the bark of *Bombax ceiba* ‘ACBCB’ has been studied in the pH range 1 to 10 and presented in Fig.4. The pH of the aqueous solution is one of the key factors that control the adsorption process of Cr(VI) ion. Cr(VI) ion removal efficiency was found 97.8% at pH 5.5 and slowly decreases on further increases in pH. Maximum adsorption of Cr(VI) ion was observed at the acidic pH. This is because at lower pH there is increase in concentration of $H^+$ ions on the carbon surface.
Effect of Adsorbent Dosage:-
The effect of adsorbent doses on percent removal of Cr(VI) in the range 1 to 10gm is represented in Fig.5. The obtained results reveal that the percentage removal of Cr(VI) ions increased with an increase in the adsorbents dose but after certain adsorbent dose it becomes constant and it is treated as an optimum adsorbent dose. Maximum adsorption was observed at 7gm/lit i.e. 97.8%. Thus 7gm/lit is optimum adsorbent dose for ‘ACBCB’ adsorbent.

Adsorption Isotherms:-
Adsorption isotherms can be generated based on numerous theoretical models where Langmuir and Freundlich models are the most commonly used.

Langmuir Isotherm:-
The results obtained from Langmuir model for the removal of Cr(VI) ion by ACBCB has been represented in Fig.6. The adsorption efficiency ‘Qm’ value for Cr(VI) ion was found to be 10.449 mg/g while value of ‘b’ was 0.175. The lower values of b (less than one) implies an excellent the affinity between solute and sorbent sites. The value of square of the correlation coefficient (R²) is found to be 0.9782 for Cr(VI), which show the best fitting of equilibrium data. To confirm the adsorbility of the adsorption process, the equilibrium parameter also called separation factor ‘R_L’ for Cr(VI) was calculated. The value of R_L lies between 0 and 1 for favourable adsorption, while R_L > 1 represents favourable adsorption and R_L = 1 represents linear adsorption while the adsorption process is irreversible if R_L = 0. The dimensionless parameter R_L values lies between 0.160 is consistent with the requirement for favourable adsorption.
Fig6:- Langmuir isotherm for the adsorption of Cr(VI) ion on activated carbon derived from the bark of *Bombax ceiba*.

**Freundlich Isotherm:-**
The plot of log $Ce$ versus log $Qe$ for Cr(VI) is presented in Fig.7 which show linear curve with a slope of $1/n$ and intercept of log $K_f$ and hence the adsorption process obeys Freundlich adsorption isotherms. Freundlich constants ‘$n$’ and ‘$K_f$’ for Cr(VI) were found to be 2.485 and 2.696 mg/g respectively. The square of the correlation coefficient ($R^2$) value was found to be 0.9872 for Cr(VI) which shows well-fitting of the Freundlich isotherm. The ‘$n$’ value are in between 1 to 10 which indicate the favourable adsorption of Cr(VI) on ACBCB.

![Fig 7: Freundlich isotherm for the adsorption of Cr(VI) ion on activated carbon derived from the bark of *Bombax ceiba*](image)

**Conclusions:-**
Activated carbon could be successfully generated from naturally available raw material that is the bark of *Bombax ceiba* which has been characterized by FTIR and SEM studies and abbreviated as ‘ACBCB’. The ACBCB was found to be most effective for Cr(VI) ion removal. At pH 5.5, 97.8 % of Cr(VI) was removed from aqueous solution and adsorption was found to be pH dependent. Maximum Cr(VI) removal is 97.8 % for 7gm/lit optimum adsorbent dose at 110 min of optimum contact time. The experimental data for the adsorption process were well fitted to the Langmuir as well as Freundlich adsorption isotherm models. Experimentally obtained appropriate values of sorption parameters derived from Langmuir isotherm like ‘$Qm$’(adsorption efficacy), ‘$b$’(Langmuir constant), $R^2$(Correlation Coefficient square); and the Freundlich constant values(‘$n$’ and ‘$K_f$’) derived from Freundlich isotherm proved that the adsorbent ‘ACBCB’ under present investigation is the best one for efficient removal of Cr(VI) from aqueous solution. Thus the newly generated *Bombax ceiba*bark based activated carbon (ACBCB) reported in this research article has been proved to be an excellent eco-friendly and low-cost adsorbent.
material which can be successfully used for elimination of Carcinogenic Hexavalent Chromium from contaminated water and has potential applications in the field of water pollution control.

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References:-