

# **RESEARCH ARTICLE**

# FABRICATION OF ZnO/Cu<sub>2</sub>O AND TiO<sub>2</sub>/Cu<sub>2</sub>O HETEROJUNCTION SOLAR CELL USING SPRAY PYROLYSIS METHOD.

Abdussalam Balarabe Suleiman, Sabiu Said Abdullahi, Chifu E. Ndikilar and Sabo Isiyaku. Physics Department, Federal University DutseP.M.B 7156, Dutse, Jigawa State, Nigeria.

# Manuscript Info

#### Abstract

Manuscript History

Received: 24 October 2017 Final Accepted: 26 November 2017 Published: December 2017

Key words:-

Metal oxides, hetrojunction solar cell,  $Cu_2O$ ,  $TiO_2$ , ZnO, Spray pyrolysis method.

FTO-ZnO/Cu<sub>2</sub>O-Cu and FTO-TiO<sub>2</sub>/Cu<sub>2</sub>O-Cu Solar cells were fabricated by electrodeposition of Cu<sub>2</sub>O on the sprayed ZnO and TiO<sub>2</sub> films. The compositional, optical as well as electrical properties of the cell were studied using EDX, UV-Visible and Solar simulator respectively. The optical measurement shows that both ZnO and TiO<sub>2</sub> have higher transmittance when compared to Cu<sub>2</sub>O. The band gap of Cu<sub>2</sub>O TiO<sub>2</sub>, and ZnO, were found to be 2.32eV, 3.7eV and 3.75eV respectively. I-V characteristic curve confirm the rectifying behavior of the cells. The short circuit current density, open circuit voltage and efficiency of the cells were measured to be  $0.093\mu$ A/cm<sup>-2</sup>, 0.0364V, 0.0076% and  $5.8\mu$ A/cm<sup>-2</sup>, 0.03V, 0.037% for FTO-ZnO/Cu<sub>2</sub>O-Cu and FTO-TiO<sub>2</sub>/Cu<sub>2</sub>O-Cu cells respectively.

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Introduction:-

Semiconductors oxides have attracted attention due to their potentials to serve as an alternative to silicon based solar cells,(Zulkiflee et al., 2016), (Fujimoto et al., 2013), (Jayathileke et al., 2007). Cu<sub>2</sub>O is mostly p-type semiconductor oxides, having a cubic crystal structure with a space group of Pn3m, its direct band gap of 2.1eV make it possible to possess high optical absorption property in visible spectrum thereby become suitable material for high efficient solar cells. Moreover, Cu<sub>2</sub>O is nontoxic, inexpensive, readily available and have low production costs which satisfy the environmental and economical requirements needed for large-scale applications in solar cell devices, gas and humidity sensors etc (Zulkiflee et al., 2016), (Jayathileke et al., 2007), (Pavan et al., 2015).,(Saehana and Muslimin, 2013). Nowadays interest is focused on metal oxides heterojunction solar cell because of their advantage of a low price compared with silicon base solar cell (Pavan et al., 2015). Among the metal oxides materials, ZnO emerge to be a good candidate because of its peculiar properties over others, as they serve as a window layer to the Cu<sub>2</sub>O layer. ZnO is a good electron acceptor n-types semiconducting material with a wide band gap ranged from 3.1eV to 3.37eV(Sharma, et al., 2012). This property enables it to have a reasonable number of applications in science and technological world such as optoelectronic devices (Light emitting diode, laser diode, photoelectrons, transistors etc) and solar cell (Fujimoto et al., 2013), (Abdullahi et al., 2016). Moreover, its free exiton binding energy of 60eV and transparency in 0.4-2µm optical wavelength range gives it more possibility to be utilized as liquid crystal display devices, electro luminescence and also as transparent conducting oxide materials (Chen, et al., 2009)., (Karunakaran, et al.,2011). In a similar manner, TiO<sub>2</sub> is a famous n-types materials with the wide band gap of more than 3eVhaving diverse functionalities as well as being a high efficient crystallites material with high dielectric constant.

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These materials can be utilized as microelectronic devices, photocatalyst, and also used as a heterojunction solar cell devices. (Zulkiflee et al., 2016), (Fujimoto et al., 2013), (Palmieri, et al., 2008),(Gu et al., 2013). With these remarkable properties and in line with its high index of refraction of 2.7 give it more chance of usage as multi layer interference filter, antireflection coating, optical wave guide as well as window layer to the high absorber layer material for solar cell applications (Oku et al., 2014)., (Siripala et al., 2003), (Chergui et al., 2011). Many heterojunction solar cells made of Cu<sub>2</sub>O have been reported using differentmethods. However, the efficiency of the cell is not that much. 0.15% efficient p-Cu<sub>2</sub>O/n-TiO<sub>2</sub> thin film heterojunction solar cell has been fabricated using electrodeposition by (Hussain et al., 2012). (Saehana and Muslimin, 2013) reported 1.05% Performance improvement of Cu<sub>2</sub>O/TiO<sub>2</sub> heterojunction solar cell using PLD and VAPE respectively. This work reported Cu<sub>2</sub>O/ZnO and Cu<sub>2</sub>O/TiO<sub>2</sub> solar cells using spray pyrolysis method. This is due to its low cost process, easy means of deposition that can be up scale for the large area and vacuum medium is not needed during the deposition process.

## **Experimental:-**

#### **Cleaning step:-**

Before the deposition, the substrate was emerged in to a sonicator containing 1g of Sodium loren sulphate mixed with distilled water for 6minutes followed by refluxing it with methanol using the sochcelet extractor to avoid any contamination. The bottle for the solvents was rinsed with the ethanol to remove any impurities.

#### Preparation of ZnO and TiO<sub>2</sub> films:-

N-type ZnO film is prepared first using 0.1M Zinc acetate (BDH) mixed with 50ml of pure ethanol, the mixture was stirred using a magnetic stirrer until the solute dissolved completely, 400 microliter of the solution was sprayed on top of FTO glass using electro dynamic spray pyrolysis machine at the rate of 2400 microlit/hr and a temp of  $350^{\circ}$ C. Similarly, TiO<sub>2</sub> film was prepared using 0.05M Titanium chloride (BDH) with 50ml of pure ethanol. The mixture was stirred using a magnetic stirrer and centrifuge for 20 minutes until all the titanium chloride dissolved completely, 400 microliter of the solution was sprayed on top of FTO glass substrate using electro dynamic spray pyrolysis machine at the rate of 2400 microlit/hr and a temperature of 450°C. For both ZnO and TiO<sub>2</sub>, the distance between the spray nozzle to the substrate was 8mm and the atomization voltage of 3500V was used.

#### Preparation of FTO-ZnO/Cu<sub>2</sub>O-Cu and FTO-TiO<sub>2</sub>/Cu<sub>2</sub>O-Cu solar cells:-

P-type  $Cu_2O$  was electrodeposited on top of both ZnO and TiO<sub>2</sub> thin layers with 0.05M cupric sulfate and 3.0M lactic acid solution at a bath temperature of 60°C and electrodeposition potential of -0.6 mV for 20min. The pH was adjusted to 9 with the help of 0.1M NaOH. A graphite rod is served as a counter electrode and Ag/AgCl acted as a reference electrode. After deposition the samples were rinsed with distilled water, dried in air and a cupper contact was stuck on the Cu<sub>2</sub>O thin layer.

#### **Results and discussion:-**

#### EDX measurement:-

Prior to the completion of the cell deposition, the elemental analysis of ZnO and  $TiO_2$  films was performed using Energy Dispersive X-ray (EDX) spectroscopy. Figure 1 show the EDX spectra of the films. The results comply with what is expected from the films deposition where by the composition of all the films deposited tallies with the outcomes of the EDX spectra. The spectrum contains all the expected elements and no impurity was found.

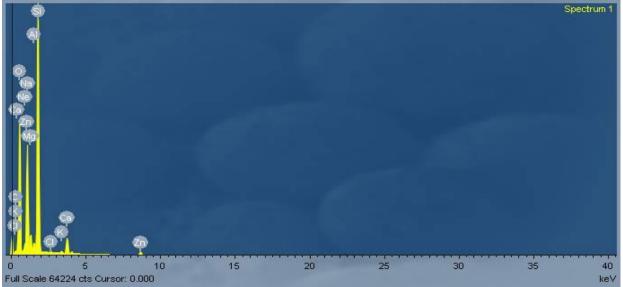


Figure 1a:- EDX Measurement of ZnO film

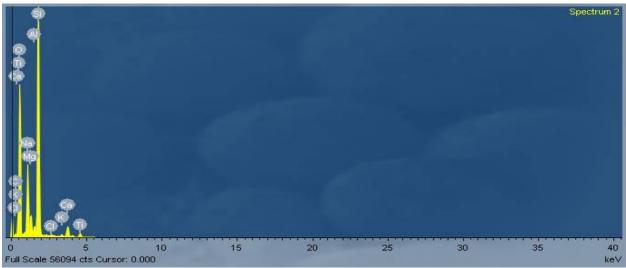


Figure 1(b):- EDX Measurement of TiO<sub>2</sub> film

#### Measurement of the thickness of the film:-

To measure the thickness of the film we used profilometer. The result is shown in figure 2(a) and (b) where the difference of height between the substrate and zone of the film covered gives the thickness of the film. It can be seen clearly from figure 2(a) and (b) that the difference is almost 100nm and 40nm for ZnO and  $TiO_2$  respectively which show that the films are within nanometric scale.

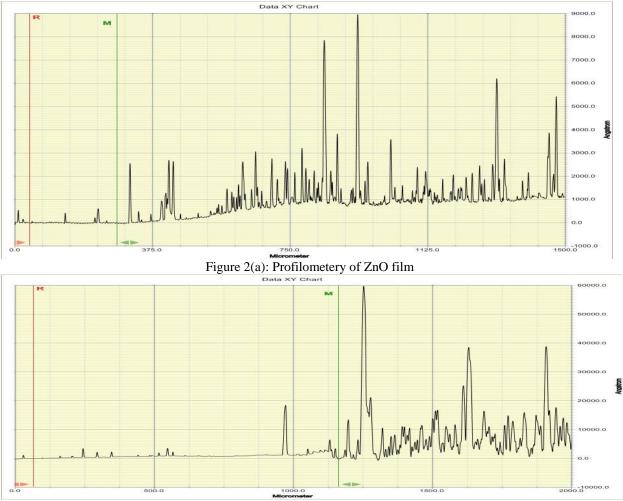


Figure 2:- (b) Profilometery of TiO<sub>2</sub> film

#### **UV-Vis Spectroscopy:-**

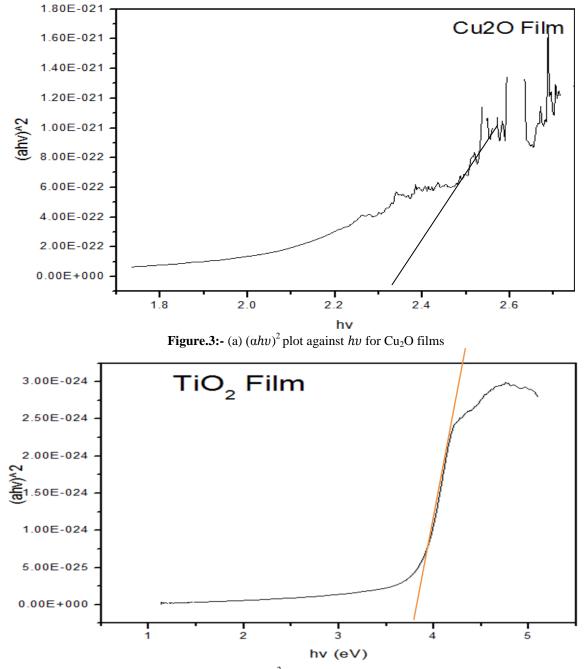
UV-Visible spectroscopy is used to study the optical transmittance, and band gap values, (Eg) of ZnO TiO<sub>2</sub> and Cu<sub>2</sub>O films. The optical transmittance of the samples measured in the range of wavelength 250 to 1000nm reveals that ZnO and TiO<sub>2</sub> films have higher transmittance within the visible region (400-800nm) of almost 85 and 70% respectively when compared to that of Cu<sub>2</sub>O with 20% transmittance. This indicate perfect match for ZnO and TiO<sub>2</sub> to be used as window layer while Cu<sub>2</sub>O as the absorber layer (Madoun, et al., 2013).

To calculate the band gap (Eg) of the films we use the well known Tauc relation (Joshi and Saxena 2003), (Shimadzu.,), (Abdullahi et al., 2016) given as

where  $\alpha$  is linear absorption coefficient, v is light frequency, and A is the proportionality constant. The power of the parenthesis, *n* is taken equal to 1/2 for direct band gap materials, the absorption coefficient  $\alpha$  is determined using

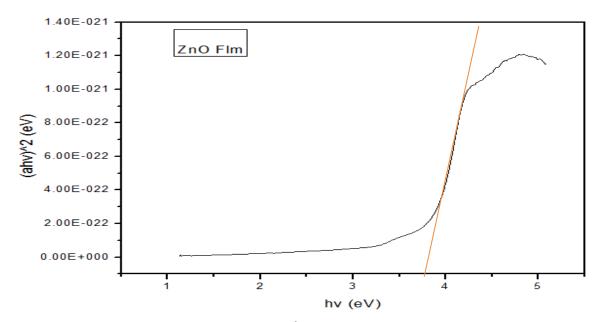
where d is the thickness of the film, R and T are the reflectance and the transmittance respectively (Abdullahi et al., 2015) .

Figure.3 show the graph of  $(\alpha h v)^2$  vs hv. A straight line is fitted for the straight segment. The extrapolation of this straight line to the axis of abscissa (hv axis) gives the band gap values. The values were 2.32eV, 3.7eV and 3.75eV



for  $Cu_2O$ ,  $TiO_2$  and ZnO respectively, which are within the range of the theoretical results (Pavan et al., 2015)., (Siripala et al., 2003).

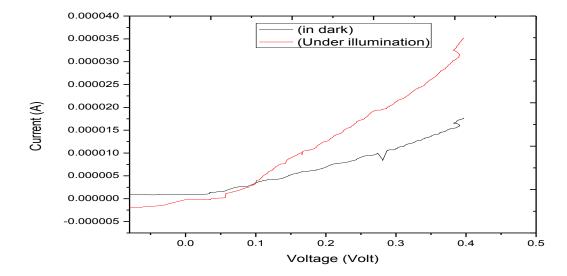
**Figure 3(b):-**  $(\alpha h v)^2$  plot against hv for TiO<sub>2</sub> films



**Figure 3:-**(c)  $(\alpha h v)^2$  plot against hv for ZnO films

#### **Electrical measurement:-**

I-V characteristic of the cells were investigated in dark and under illumination using a calibrated AM 1.5 Solar simulator Controller (Newport, Oriel instruments, Model: 69922) with a light intensity of 100mWcm<sup>-2</sup> and a computer controlled digital source meter (Keithley, Model: 2400). Figure 4 shows the I-V characteristic curve of both 1.5 by 1.5cm FTO-ZnO/Cu<sub>2</sub>O-Cu and FTO-TiO<sub>2</sub>/Cu<sub>2</sub>O-Cu solar cell. It can be seen that the heterojunction shows a rectifying behavior whereby under relatively low forward voltages the current increases exponentially, the short circuit current density,open circuit voltage and efficiency of the cells were determined to be  $0.093\mu$ A/cm<sup>2</sup>, 0.0364V, 0.0076% and  $5.8\mu$ A/cm<sup>-2</sup>, 0.03V, 0.037% for FTO-ZnO/Cu<sub>2</sub>O-Cu and FTO-TiO<sub>2</sub>/Cu<sub>2</sub>O-Cu solar cells respectively. This indicates that FTO-TiO<sub>2</sub>/Cu<sub>2</sub>O-Cu cell is having better efficiency than FTO-ZnO/Cu<sub>2</sub>O-Cu cell. The result is comparable to that of (Fujimoto et al., 2013) and (Siripala et al., 2003) with 0.0073% and 0.05% respectively, and less than that of (Jeong, et al., 2008) and (Hussain et al., 2012) with 0.41% and 0.15% respectively.



**Figure 4(a):-** I-V characteristic of FTO-ZnO/Cu<sub>2</sub>O-Cu solar cell

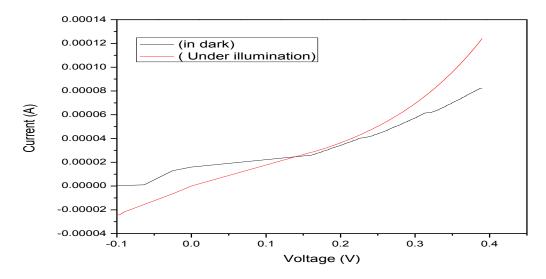


Figure 4(b):- I-V characteristic of FTO-TiO<sub>2</sub>/Cu<sub>2</sub>O-Cu solar cell

## **Conclusion:-**

FTO-ZnO/Cu<sub>2</sub>O-Cu and FTO-TiO<sub>2</sub>/Cu<sub>2</sub>O-Cu solar cells were successfully fabricated by electro deposition of Cu<sub>2</sub>O on top of the sprayed pyrolysis ZnO and TiO<sub>2</sub> films. The optical measurement shows that both ZnO and TiO<sub>2</sub> have higher transmittance when compared to Cu<sub>2</sub>O, which clearly indicate their perfect match to be utilized as a heterojunction solar cell. The band gaps of Cu<sub>2</sub>O, TiO<sub>2</sub>, and ZnO, were found to be 2.32eV, 3.7eV and 3.75eV respec tively. I-V characteristic curve confirm the rectifying behavior of the cell. The short circuit current density, open circuit voltage and efficiency of the cells were measured to be  $0.093\mu$ A/cm<sup>-2</sup>, 0.0364V, 0.0076% and  $5.8 \mu$ A/cm<sup>-2</sup>, 0.03V 0.037% for FTO-ZnO/Cu<sub>2</sub>O-Cu and FTO-TiO<sub>2</sub>/Cu<sub>2</sub>O-Cu cells respectively.

#### Acknowledgement:-

The Authors wish to acknowledge the full financial support toward the completion of this research by Nigerian Tertiary Education Trust Fund (TETFUND) through its 2016 Universities Research grant via Federal University Dutse, Jigawa state, Nigeria.

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