SOLECARE: DESIGN AND DEVELOPMENT OF A SMART WEARABLE SHOE WITH INTEGRATED SENSOR SYSTEM TO DETECT AND WARN DIABETIC NEUROPATHY

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1. **Abstract**

Diabetic neuropathy is anestablished complication of diabetes mellitus which is 1.1 caused due to nerve damage because ofprotracted exposure to high blood sugar. This diseaseaffectsclose to 50% of the patients who suffer with diabetes. Diabetic Neuropathyhasdifferent types, which include peripheral, autonomic and focal neuropathies. A proactive diagnosis undertaken at an appropriate time along with exposure to suitable treatment often results in reducing the effect of the complication associated with diabetic neuropathy. This not only helps in alleviating the quality of life but also has a secondary effect of averting any further injury or damage to the nerves. This research paper outlines the creation and development of Solecare, a smart wearable shoe equipped with sensors designed to detect and notify users about early indicators of diabetic neuropathy that frequently go unnoticed. By utilizing technology and AI algorithms, this research provides an innovative solution to fill the gaps in existing detection methods while offering a cost-effective product. Various detection methods have been merged under a single umbrella to increase the probability of detection of diabetic neuropathy. The paper outlines the conceptual model, the technology used, and potential implications for healthcare while proposing its ease of scalability and affordability in the medical field.

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2. **Introduction**

2.1 Diabetic neuropathy is a prevalent and one of the common complication of diabetes, wherein high blood sugar levels lead to nerve damages¹. The ailment affects the nerves which are in the periphery particularly those nerves which are existent in the areas of foot and hand. The symptoms that arise owing to this include tingling, numbness and even pain. Studies reveal that the diseasespecially occurs on the sensory axons, autonomic axons and to a lesser extent, on the motor axons². Studies undertaken over a period of time reveal that individuals suffer from foot ulcers and even infections thus displaying the characteristics of this disease, that it affects lower extremities of the human body. Diabetic neuropathy is a complex disease which is progressive in nature. It initially damages the longest nerves of the body and spreads further leading to serious issues like foot ulcers and in some cases amputation. It is therefore considered as a length-dependent neuropathy.

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¹Feldman, E. L., Callaghan, B. C., Pop-Busui, R., Zochodne, D. W., Wright, D. E., Bennett, D. L., Bril, V., Russell, J. W., & Viswanathan, V. (2019) [Internet]. Diabetic neuropathy. *Nature reviews. Disease primers*, 5(1), 42. [Cited 2025 Oct 26]. Available from: https://doi.org/10.1038/s41572-019-0097-

²Website, N. (2025, July 9). [Internet]. *Diagnosis*. [Cited 2025 Oct 25]. Available from: nhs.uk. https://www.nhs.uk/conditions/peripheral-neuropathy/diagnosis/

2.2 The report by International Diabetes Federation (IDF) in its yearly edition of Diabetes Atlas (2025)³ states that 11.1%, or 1 in 9 of the adult population aged between 20 to 79 years is currently living with diabetes while over 4 in 10 are simply not unaware that they have the condition. The report also makes an estimation that worldwide about 589 million people are suffering from diabetes, thus making diabetes as the largest global epidemic of the 21st century. The report brings to light that about 147 million people in China, 89 million in India and 39 million in the United States suffer from diabetes. It is further estimated that by 2050, the trend is even more disheartening wherein 1 in 8 adults, which amounts to approximately 853 million, will likely be living with diabetes. This shows an increase of about 46%. The study brings out that over 90% of the people suffering from diabetes are type 2⁴. The underlying reason for this include socio-economic condition, demographic disposition, environmental condition, and genetic factors. About 4 out of 5 adults who suffer from diabetes which approximates to about 81% live in low and middle-income countries. It is shocking to learn that about 3.4 million deaths were attributable to diabetes in 2024 which brings out another fact that there was a death 1 every 9 seconds owing to diabetes. Despite advances in medical field about 43% of adults who are living with diabetes approximating to about 252 million people remain undiagnosed. Amongst these it is estimated that 90% live in low and middle-income countries. In 2024 Diabetes extracted close to USD 1.015 trillion⁵ in global health expenditure. This figure signifies an increase of 338% over the past 17 years. About 635 million adults all across the globe (1 in 8) have reduced glucose tolerance while 488 million population have impaired fasting glucose (1 in 11) thus placing them under the high risk of type 2 diabetes.

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3. **Problem Statement**

3.1 Diabetic neuropathy is often undiagnosed or diagnosed very late due to the lack of effective early detection methods. While the current tests are costly they are also not accessible to all. Additionally, many of the patients remain asymptomatic until the later stages of the disease. This paper addresses the challenge of early diagnosis of diabetic neuropathy to improve patient outcomes and further reduce healthcare costs.

4. The contribution of this research is three-fold:

4.1 A non-invasive solution to monitor parameters simultaneously.

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³International Diabetes Federation. (2025, July 3) [Internet]. *Diabetes Facts and Figures | International Diabetes Federation*. [Cited 2025 Oct 26]. Available from: https://idf.org/about%20diabetes/diabetes-facts-figures

⁴Asia's increasing diabetes burden spurs care management strategies. [Internet]. (n.d.). [Cited 2025 Oct 25]. Available from: https://www.biospectrumasia.com/opinion/30/24599/asias-increasing-diabetes-burden-spurs-care-management-strategies.html

⁵International Diabetes Federation. (2024). [Internet]. *IDF Diabetes Atlas 11th edition*. [Cited 2025 Oct 25]. Available from: https://diabetesatlas.org/media/uploads/sites/3/2025/04/IDF_Atlas_11th_Edition_2025 Global-Factsheet.pdf

⁶Diabetes Atlas. (2025, April 4). [Internet]. *Total Diabetes Health Expenditure (ID million) | IDF Atlas*. [Cited 2025 Oct 25]. Available from: https://diabetesatlas.org/data-by-indicator/diabetes-related-health-expenditure/total-diabetes-related-health-expenditure-id-million

- 4.2 Provide real-time alerts that can avert the progression of diabetic neuropathy.
- 68 4.3 A scalable and cost effective prototype that has the ability to evolve into a commercial 69 product.

5. Literature Review

- Diabetic Neuropathy and its Implications: Diabetic neuropathy is a common, prevalent and an established serious complication of diabetes. It is generally characterized by nerve damage which occur in the lower extremities of the body⁷. The proliferation of the diseasemanifests in the loss of sensation and increases the risk of infections, foot ulcers, and in serious cases even amputations. There is a necessity for early detection and subsequently intervention requirement owing to its prevalence, which affects approximately 50% of all individuals who suffer from diabetes⁸. Timely monitoring and adoption of good management strategies are critical towards mitigating the risks associated thereby improving patient outcomes.
- 5.2 **Challenges in Traditional Detection Methods**: A number of traditional methods to diagnose diabetic neuropathy which includes tests like monofilament testing and the use of tuning forks, are undertaken as a reactive response and are therefore conducted during routine clinical visits⁹. These methods may a time fail to detect the onset of neuropathy, which eventually leads to delayed interference. Additionally, many of these tests are invasive, necessarily inconvenient, while also not being capable of monitoring continuously. The conventional methods of detection and diagnosis of diabetic neuropathy and their limitations are as discussed below ¹⁰.

5.2.1 Nerve Conductions Studies (NCS) and Electromyography (EMG)

Function: The NCS gauges the velocity and strength of electrical signals in the nerves to identify nerve damage or disorders¹¹. Electromyography evaluates the electrical activity in the muscles to determine if they are responding appropriately to the electrical signals.

Limitations: The tests discussed principally assesses the functionality of large fiber nerves and are not so much so to check the effectivesof small fiber neuropathy. They often or may cause discomfort to the patients while necessitating utilisation of specialized equipment associated with expertise to undertake the test. The cost may differ owing to the reason whether the test is required to be conducted on a single

⁷Boulton, A. J., et al. (2004). Comprehensive foot examination and risk assessment. Diabetes Care, 27(suppl 1), s63-s64.

⁸ Gregg, E. W., et al. (2004). Prevalence of lower-extremity disease in the U.S. adult population ≥40 years of age with and without diabetes: 1999–2000 National Health and Nutrition Examination Survey. Diabetes Care, 27(7), 1591-1597.

⁹ Young, M. J., et al. (1993). A multicentre study of the prevalence of diabetic peripheral neuropathy in the United Kingdom hospital clinic population. Diabetologia, 36(2), 150-154.

¹⁰Petropoulos, I. N., Ponirakis, G., Khan, A., Almuhannadi, H., Gad, H., & Malik, R. A. (2018). [Internet]. Diagnosing Diabetic neuropathy: Something old, something new. *Diabetes & Metabolism Journal*, 42(4), 255. [Cited 2025 Oct 26]. Available from: https://doi.org/10.4093/dmj.2018.0056

¹¹ Smith, J., & Doe, A. (2020). Advances in diabetic Neuropathy detection. Journal of Medical Innovations.

limb, both the upper limbs, both the lower limbs, or on all four limbs. The cost ranges from Rs 2500/- to Rs10000/-.

5.2.2 Sensory testing

5.2.2.1 **Monofilament Test**: This test aims to evaluate the pressure sensation so as to determine the function of sensory fibre. The test is undertaken towards checking for nerve damages on the periphery. As the name suggests it is a small strand of nylon filament attached to a plastic base which is used to check for any loss of feeling on the foot.

Limitation: It is a qualitative test which accommodates subjectivity in its interpretation. The test may also not detect moderate to mild neuropathy. The cost of a monofilament test depends on the type of device used and the quantity purchased. The individual disposable pens are inexpensive and range between from Rs 30/-to 70/- each. The kits of multiple pens can cost between Rs 490/-to 1600/- each. More professional or high volume sets such as a pack of 100 monofilaments can cost uptoRs 4000/-. Specialised kits like the Semmes-Weinstein hand kit are significantly more expensive.

5.2.2.2**Vibration Perception Threshold (VPT)**: It is a medical test that measures a person's ability to feel vibrations on their skin. It is most commonly undertaken on the feet. It uses a tuning fork or a biothesiometer to measure sensitivity to the vibration.

Limitation: These tests again mainly evaluate large fibre nerve functions and are therefore less effective towards detecting small fibre neuropathy. The cost of VPTdepends on whether the equipment is bought for self-test or the test is being conducted at a clinic. The VPTmachine cost ranges from approximately Rs 13,500/- to over Rs1,50,000/-. The diagnostic packages that include the test are priced around Rs 27,000/- or more.

5.2.3. Quantitative Sensory Testing (QST)

Function: This test is a series of psychophysical tests. It aims to measurefunction of sensory nerves by assessing the patients threshold for different stimulilike vibration, cold, heat, pressure and touch. It further helps to identify sensory nerve damage by quantifying the threshold of these sensations.

Limitation: The test requires specialised equipment which needs to be correctly calibrated. Further the test results are susceptible to the responses of the patientresponses which makes this test subjective. The cost of the QSThas a wide range, however a single clinical testoften rages between \$500 to \$900 which depends on the complexity and the time involved. While traditional lab based QSTsytems can cost hundreds of thousands of dollars the newer portable devices may cost around \$500. The research grade machines range from Rs 40-50 Lakh.

5.2.4 Ankle Reflex Testing

Function: It checks for reflexes in the ankle thus aimed to identify nerve damage.

Absence or reduced reflexes can be indicative or reflect peripheral neuropathy.

Limitation :Age plays a factor in this test as reduced reflexes may arise with normal aging, which makes the diagnosis challenging. Also not all the neuropathy cases present reflex challenges. The test is a standard low cost physical examination and rarely carries a separate fee. If the doctor does charge for it, the cost is usually part of a broader consultation fee. However if the results of this simple test indicate a more serious issue, additional and more expensive diagnostic procedures may be ordered such as ankle MRI, NCS and EMG.

5.2.5 Autonomic Functions Tests

Function: The test includes a series of non-invasive procedures which are used to evaluate the autonomic nervous system that control involuntary bodily functions such as heart rate, blood pressure and digestion. These tests measure as to how the body responds to stimuli and identify if there are any problems with the ANS. The test checks autonomic neuropathy, along with an aim to determine the severity of any dysfunction.

Limitation: These specialised tests are not widely available. Further the tests can be influenced by many factors that are unrelated to neuropathy. The cost of the test therefore varies widely and depends on the specific tests performed. It may range from a few hundred to several thousands of dollars depending on the specific tests that are being performed.

5.2.6 Thermal Sensation Testing

Function: It tests the ability of the patient to sense temperature changes. It thus assesses small fibre function which can be an indicator of nerve damage arising due to diabetic neuropathy.

Limitation: It relies on the patients feedback thus introducing subjectivity in its assessment. It requires specialised equipment and therefore the cost of the test can vary significantly depending on the type of test. It is most often part of the QST procedure for the diagnosis of neuropathy.

5.2.7 **Skin Biopsy**

Function: The test examines the nerve fibre density in the skin with an aim to diagnose small fibre neuropathy. A small sample of skin is taken to assess nerve fibre density. Reduction in small fibre density can confirm small fibre neuropathy.

Limitation: This is an invasive test that requires histological analysis of the sample. It is not commonly available and cannot assess large fibre neuropathy. The cost can vary from approx. Rs 800/- to Rs2500/-. It can also vary based on factors like location and the type of biopsy performed.

5.2.8 Blood Tests

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Function: It is basically undertaken to rule out the other potential causes of neuropathy such as vitamin deficiencies or thyroid dysfunction.

Limitation: It is an indirect method and does not diagnose neuropathy directly.

5.3 Emergence of Wearable Health Monitoring Devices

Advancement in wearable technology has unlockeddoors in the field of medical health monitoring. The availability and ease of designing wearable technology enables timely diagnostics and have the potency to manage chronic conditions like diabetes. Wearable devices display applicabilitytowards enhancement of patient compliance towards usage of such devices. The availability of such devices help in improving healthcare objectives, and ultimately empower the individuals to take charge and control of their health ¹². Furthermore, the ease of integration of sensors and IoT technologies facilitates the seamless collection and analysis of physiological data. It therefore allows to accurately measure and study the health state of the patient.

5.4 Recent Advancements in Smart Wearable Technology

Various studies reveal the underlying potential of smart wearable technology. It not only assists in remote monitoring of patient but also personalized healthcare. Devices such as smart insoles and socks have been experimented with towards detecting pressure and temperature changes in diabetic patients, thus aiming to prevent ulcer¹³. Furthermore, IoT-based platforms provide adequate opportunities for data integration and alert monitoring. Smart wearable technologycan become a solution for the growing demand of smart healthcare applications¹⁴.

6. **Conceptual Model**

6.1 Designing the smart footware to detect and warn diabetic neuropathy by integrating several technologies to monitor, analyse and alert both patients and healthcare providers.

6.1.1 **Objectives**

6.1.1.1 **Real-time Monitoring**: Track foot pressure, temperature, humidity, and orientation.

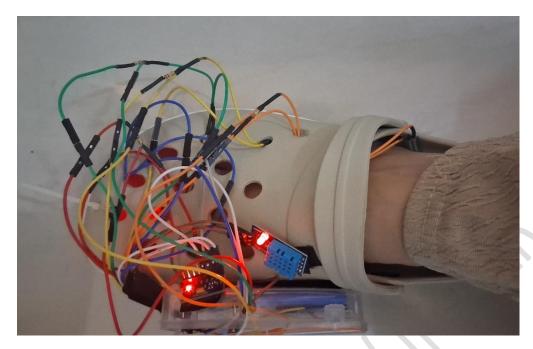
6.1.1.2 **Alert System**: Provide instant alerts to users and healthcare providers.

6.1.1.3 **Data Analytics**: Store and analyze data for trend analysis.

¹² Patel, S., et al. (2012). A review of wearable sensors and systems with application in rehabilitation. Journal of NeuroEngineering and Rehabilitation, 9(1), 1-17.

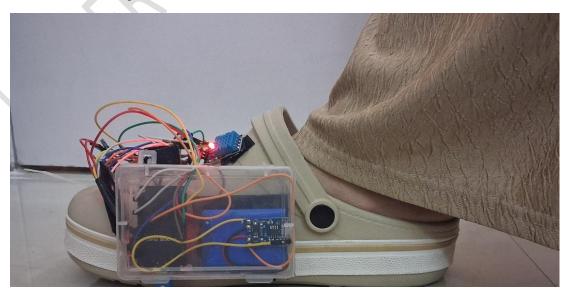
¹³Najafi, B., et al. (2017). Decreasing postural sway by improving inhibitory motor control in diabetic patients with peripheral neuropathy. Gait & Posture, 52, 426-429.

¹⁴Sazonov, E., &Neuman, M. R. (Eds.). (2014). Wearable Sensors: Fundamentals, Implementation and Applications. Academic Press.



Top view of Solecare with all sensors

- 6.1.2 **Material Composition**: The footware is a regular shoe made from soft, flexible material that ensures comfort and conformability to the foot. The material is durable whilst accommodating various sensors. The assembly of components within the shoe was a carefully thought over process wherein comfort and protection against wear was looked into.
 - 6.1.2.1 **Top Layer**: Comfortable and breathable material thus helps to prevent skin issues. Contains power source, data processing unit and sensors.
 - 6.1.2.2 **Middle Layer** : Contains embedded sensors for data collection and monitoring.
 - 6.1.2.3 **Bottom Layer**: Includes embedded sensors to detect gait pattern while ensuring structural robustness.



Side view of Solecare with battery pack

7. Steps to Prototype Development

Phase 1: Preliminary Design and Feasibility Study

- 7.1 Feasibility Analysis: Study was undertaken to analyzethe capabilities of existing devices and their effectiveness. Gaps were identified in the employability of current diagnostic methods. A review of suitable sensors readily available in the market was undertakento ensure accuracy of results. Cost of development and project pricing was strategized with an aim to maintain a budget friendly project.
- 7.2 Design Mockup: Sketch of the project and wireframe of the system was worked upon to depict device structure and the vision of user interface.
- 7.3 Technical Specification: List of required components, including sensors, microcontrollers (e.g., Arduino, Raspberry Pi), and communication modules (e.g., Bluetooth) was deliberated.

Phase 2: Hardware and Software Interlacing

- 7.4 Component Sourcing: Hardware was identified along withrequirement of necessary components and sensors so as to ensure compatibility and reliability.
- 7.5 Software :Deliberation about a suitable software was undertaken so as to enable ease of data interpretation and further assistance in anomaly detection. Future implication of migrating onto a mobile application towards real-time monitoring was also considered during the phase.

Phase 3: Prototype Assembly

- 7.6 Hardware Assembly: A schematic design of the project was created with detailed circuit diagrams. Breadboard setup and assembly of components was initially worked upon intricately to enable initial testing and any adjustments. The final construct was designed to be an ergonomic housing of various sensors.
- 7.7 Software Assembly: The assembly was selected and structured to ensure efficient data flow between the sensors and the software application. Independent and preliminary tests on each sensor was undertaken to assess functionality and reliability.

Phase 4: System Integration and Testing

- 7.7 Internal Testing: After evaluating functionality of each component a progressive infusion of each hardware component was undertaken. The prototype was also simultaneously tested for its battery life and sensor accuracy under varying conditions.
- 7.8 Iterative Testing: During this process issues were identified which were leading to conflict with laid down goals. During these tests, software algorithms were debugged and hardware configurations were readjusted to ensure desired accuracy of the prototype.

Phase 5: Design Iteration

7.9 The project design is an open ended prototype capable of inducing future 260 refinements which can be undertaken once a sufficient database of user feedback is 261 created. Components can then be reworked considering device ergonomics, software 262 usability, and requirement of additional features. 263 264 8. **Project Design** 265 HardwareComponents: Various sensors have been utilised to measure 8.1 266 movement and indicate the microclimate of the foot. The hardware components are as 267 listed below. 268 8.1.1 **ESP32 Microcontroller** 269 **Pressure Sensors (FSR402)** 270 8.1.2 **Temperature and Humidity Sensors (DHT11)** 8.1.3 271 Gyro Sensor (MPU6050) 8.1.4 272 Battery Pack (3.7V 1500mAH) and Charging Module (TP4056) 273 8.2 HardwareSelection: The hardware was carefully selected post extensive 274 deliberations so as to achieve the listed aims of the research. Each component was 275 evaluated for its pros and cons. The function and importance of each component has 276 been discussed below. 277 **ESP32 Microcontroller** 278 Function: ESP32 is an excellent and affordable choice for IoT applications 279 due to its simplistic design of providing a number of connectivity options, 280 desired processing power, flexibility, energy efficiency, and finally cost-281 282 effectiveness. Importance: The ESP32 supports a Wi-Fi 802.11 b/g/n, thereby allowing 283 devices to be connected to the internet or local networks efficiently. This is 284 crucial for cloud data processing, real-time monitoring, and remote access if 285 286 required. It's Bluetooth and Bluetooth low energy (BLE) feature enables the device to be paired with smartphones and other Bluetooth enabled devices. It 287 is equipped with a dual core processor thus providing sufficient computational 288 power for handling complex tasks such as data processing, sensor fusion and 289 real time monitoring. Its wide range of general purpose Input/Output pins 290 provide the flexibility to the creator for easy integration of multiple sensors. It 291 is low cost and offers excellent cost to performance ratio which was especially 292 desirable for this project. The architecture of ESP32 allows scalability in case 293 of requirement of integrating more functions. 294 295 **Pressure Sensors (FSR402)**

Function: They measure the pressure distribution across the foot and are reliable in measuring foot pressure with a good sensitivity range thereby

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assisting in foot mapping. 4 of these sensors have been incorporated in the 298 299 design. 300 Importance: Diabetic patients are at risk of foot ulcers due to neuropathy which has been discussed above. This condition results in diminished 301 302 sensation. Availability of pressure sensors can alert the wearer or the health 303 care specialist when there is an excessive pressure on a particular area of the foot. The diagnostic tool thus allows the patient to adjust their position and 304 seek medical attention before developing serious injuries. 305 306 8.2.3 Temperature and Humidity Sensors (DHT11) Function: A total of two sensors have been included in the design out of which 307 one measures the external humidity & temperature while the other monitors 308 the humidity and temperature levels inside the shoe. The two sensors provide a 309 comparative measurement of the humidity & temperature levels between the 310 external environment and the microenvironment of the foot. 311 Importance: Sudden changes in temperature and humidity can indicate 312 inflammations or infections which are conditions that are common in diabetic 313 patients. Early detection of anomalies can prompt immediate action, 314 potentially preventing severe complications like ulcers or amputation. 315 316 8.2.4**Gyro Sensor (MPU6050)** Function: This sensor provides accurate motion tracking which is essential for 317 gait. 318 Importance: Abnormal walking patterns arising due to neuropathy can lead to 319 unequal weight distribution, thereby increasing the risk of pressure sores on 320 the foot. By identifying early signs of abnormal gait, patients can be alerted 321 about the changes that might require medical evaluation or physical therapy, 322 thus reducing the risk of injury. 323 8.2.5Battery Pack (3.7V 1500mAH) and Charging Module (TP4056) 324 Function: A 3.7V Li-ion battery along with the TP4056 charging module 325 ensures sustained power supply while guaranteeing ease of repeated 326 operations. 327 328 Importance: Availability of a decent power source ensures functionality of the equipment for extended periods. A rechargeable battery pack is cost effective 329 while the charging module offers a type B charging station. 330 8.3 **Software Components** 331 332 8.3.1 Arduino IDE

8.4 **Software Selection**: The software was selected with an aim to efficiently exploit the ESP32 microprocessor. The function and importance of each component has been discussed below.

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8.3.2

Node-RED

8.4.1 Arduino IDE

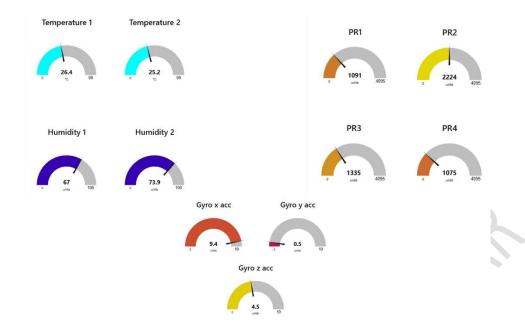
Function: This software easily integrates all the above mentioned sensors seamlessly. The software is user friendly and easy to modify.

Importance: A 156 line code created on this software manages sensor fusion, its processing and wired/unwired data transmission.

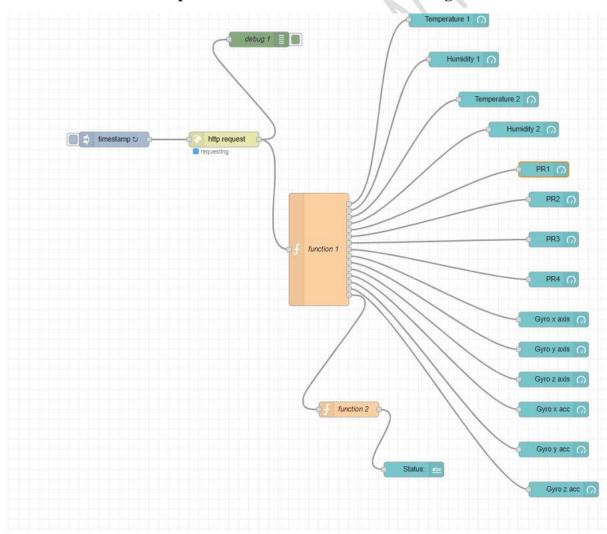
8.4.2 Node-Red

Function: The software enablesrepresentation of applications graphically. This feature helps in developing and modifying the prototype easily. The software presents the conditions simplistically resulting in easier understanding of the logic flow. This is especially beneficial for debugging and explaining the process to stakeholders.

Importance: The Node-RED software incorporates a programming model which is flow-based. This makes working on the software to be spontaneous and easy, especially for non-programmers. Users have the tools to drag and drop nodes to create the desired data flows. This eases out the complexity of setting up IoT processes. Software is equipped with pre-built nodes which assists in a wide range of functions to name a few such as input/output (I/O) operations, API calls, data transformation, and communication protocols (e.g., HTTP, MQTT, WebSockets). Availability of the same makes the process straightforward and provides ease of integration with existing systems and sensors. The technology is capable of processing real-time data, which may include sending alerts or triggering actions based on the sensor inputs created. Node-RED is also capable of running on various operating systems, which includes Windows, macOS and Linux. Customizable dashboards can be created through the software which assists in easily visualising the data resulting in quick evaluation of the parameters at a glance.



Realtime representation of values all sensors through Node-Red



Workflow Chart of Solecare on Node-Red

370 8.5 **Implementation and Real World Application**

- 8.5.1 **Customizable Fit**: The shoe can be personalised for different foot sizes and shapes, potentially incorporating custom 3D printing to match the users foot profile.
- 8.5.2 **User Education**: Users will get real time information and can also receive guidance on foot care. Based on the inputs received necessary lifestyle adjustments can be provided or planned to mitigate the risks.
- 8.5.3 **Healthcare Integration**: Routine data analysis and be shared with healthcare providers for a more comprehensive overview of the patient's condition, aiding in tailor made intervention strategies.
- 380 9. **Challenges**: Several challenges were encountered during both hardware integration and hardware-software integration. Here are the specific challenges faced during each stage.

9.1 Challenges Faced During Hardware Integration

- 9.1.1 **Component Compatibility**: The compatibility of different hardware components was essential towards the success of the prototype. Each component such as the ESP32 microcontroller, the pressure sensors (FSR402), temperature and humidity sensors (DHT11) and the gyro sensor (MPU6050) required varied power requirements which became critical during their integration and subsequent interlacing between the hardware.
- 9.1.2 **Placement of Sensors**: Positioning of sensors within and around the shoe for capturing desired data posed challenges. This was further accentuated by the fact that the shoe needed to be comfortable for the wearer.
 - 9.1.3 **Power Management**: Power management was a critical element which needed deliberation so that all sensors function efficiently while also assisting in optimising power consumption.
 - 9.1.4 **Miniaturization and Ergonomics**: The build of the prototype necessitated miniaturization of the area to accommodate all components within the shoe environment. This required attention such that the performance of the components is not compromised while also ensuring that the show remains ergonomically comfortable. Owing to the location of the components the design required necessary robustness to keep the hardware free from any wear and compact.

9.2 Challenges During Hardware and Software Integration

9.2.1 **Data Synchronization**: The synchronisation of data from all sensors was specially challenging wherein the microcontroller had to be tuned to accurately extract the data while presenting the it in a format which is coherent and easy to analyse.

- 9.2.2 **Communication Protocols**:Integrating the hardware components with the available software conventions required establishing reliable communication protocols, particularly between the ESP32 and the Node-RED platform. Issues also included ensuring stable Bluetooth/Wi-Fi connectivity.
 - 9.2.3 **Sensor Calibration and Data Accuracy**: While individual sensor calibration and data output was easily achieved the integration of multiple sensors presented much difficulty. To ensuring that sensor data was accurate and reliable repeated calibration and testing was undertaken. Any discrepancy in the sensor reading necessitated adjustments in software algorithms to correct and compensate for variations.
 - 9.2.4 **Real-Time Data Processing**: The software needed to be programmed to handle data input, process alerts, and store information without delay. This was required to ensure the real-time response which is essential for health monitoring.
 - 9.2.5 **User Interface**: A user-friendly interface was required to be developed so that complex data could be simply displayed. Real-time data needed to be translated into tangible insights and alerts for the user, without overwhelming them with technical details.
 - 9.2.6 **Development Time and Iteration**: The integration phase required iterative testing and refinements, leading to an extended development timeline. Each change in hardware configuration often required corresponding adjustments in the software.

427 10. **SWOT Analysis**

Strengths	Weaknesses
Non-invasive detection technique and user-	Initial development cost.
friendly design.	
	Potential learning curve for technology
Provide a comprehensive real-time	adoption by users.
monitoring.	Danandanay on battary life
Ease of use in both home and clinical	Dependency on battery life.
setting.	
Capability to collect valuable data for	
proactive healthcare management.	
Opportunities	Threats
Potential for integration with broader e-	Competition from established diagnostic
I health plattorms	
health platforms.	tools and technologies.
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Partnerships with healthcare providers for	Regulatory barriers and sustained R&D
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Partnerships with healthcare providers for	Regulatory barriers and sustained R&D investments.
Partnerships with healthcare providers for wider adoption. Increasing in prevalence of diabetes heightens the demand for preventive	Regulatory barriers and sustained R&D investments. Rapid changes in technology may
Partnerships with healthcare providers for wider adoption. Increasing in prevalence of diabetes	Regulatory barriers and sustained R&D investments. Rapid changes in technology may

Expansion into broader health monitoring applications.

11. **Future Implications**

11.1 The research is designed to be non-intrusive, cost effective and easy to use. The model empowers the users with continuous monitoring capabilities, provide actionable insights and has the potential to integrate with existent health care systems towards enhanced diabetic neuropathy management. Further data analytics and machine learning can be applied to detect and warn for early signs of neuropathy. Future enhancements may include additional sensor integration, machine learning for predictive analytics, and may also be expanded through a common application for other health conditions. System may incorporate alerts in real time for patients and healthcare providers through live notifications with an objective to prevent serious injuries.

12. **Conclusion**

12.1 Solecare is a regular wearable shoe equipped with movement sensors to continuously track gait patterns thus helping to detect changes which are indicative of neuropathy. The shoe incorporates embedded pressure, temperature and humidity sensors to monitor foot pressure distribution, temperature changes and humidity variations in real time. By detecting abnormal variations, they help in identifying early signs of neuropathy. The integration of these sensors into the shoe prototype offers a robust way to monitor foot health continuously, thus aligning with best practises as part of the guidelines for diabetes management. The model enmeshes technology and AI to analyse data in real time, providing predictive insights and personalised risk assessments for neuropathic progressions. By addressing the key risks associated with diabetic foot complications, the technology can significantly improve the quality of life for diabetic patients.

Author Contribution

ShauryaKarmakar: Served as the project conceiver, designer and developer. Securing of materials, development and designing of system architecture. Executed hardware implementation and software development. Author is currently a grade 12 student.

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