



Journal Homepage: [-www.journalijar.com](http://www.journalijar.com)

INTERNATIONAL JOURNAL OF ADVANCED RESEARCH (IJAR)

Article DOI:10.21474/IJAR01/24274
DOI URL: <http://dx.doi.org/10.21474/IJAR01/24274>



RESEARCH ARTICLE

SOCIO-ECONOMIC CONDITIONS, PRODUCTION CHALLENGES AND SUSTAINABLE DEVELOPMENT OF POWER-LOOM WEAVERS: A CASE STUDY OF PATWATOLI, GAYA, BIHAR

Rajeev Kumar

1. Assistant Professor & Head Department of Economics Mahila College Dalmianagar Dehri-On-Sone, Rohtas.

Manuscript Info

Manuscript History

Received: 18 July 2026

Final Accepted: 20 August 2026

Published: September 2026

Key words:-

Patwatoli; Gaya; Bihar; power loom;
handloom; socio-economic conditions;
artisan cluster; rural livelihoods; market
access; textile policy; sustainable
development.

Abstract

Patwatoli in Manpur block of Gaya district, Bihar, is a distinctive textile settlement whose economic identity has been shaped by hereditary weaving and household-based production. This study examines the socio-economic transformation of the locality from handloom to predominantly power-loom production and analyses the production, market, institutional and sustainability constraints faced by weavers. The paper is based on the evidence contained in the supplied research document, including district gazetteers, policy documents, academic literature, field-based accounts and local observations. Because the available evidence does not constitute a complete census or an econometric survey, the quantitative component is presented as descriptive statistical analysis of reported indicators rather than as population estimates or causal inference. The most striking structural indicator is the reported decline in functional handlooms from about 1,200 roughly a decade ago to only 70–80 today, while power looms have increased to approximately 1,500. Using the midpoint of the reported current handloom range, the implied decline is about 93.75%, with the range indicating a decline of approximately 93.3–94.2%. Reported handloom earnings of about ₹450–₹500 per day for eight to ten hours and an output of roughly three lehenga-length pieces during that period illustrate the productivity and income pressure behind mechanization. Power looms provide substantially greater productive capacity but create dependence on electricity, machinery, maintenance, capital, yarn and dyes. Producers also face competition from larger textile centers, intermediary dependence, informality, weak bargaining power and limited access to formal credit, insurance, technology and direct markets.

"© 2026 by the Author(s). Published by IJAR under CC BY 4.0. Unrestricted use allowed with credit to the author."

The study argues that sustainable development should not be understood as a return to an earlier production system alone. Rather, it requires productive modernisation together with livelihood security, direct market access, reliable infrastructure, institutional strengthening, skill preservation and appropriate use of the community's growing human

Corresponding Author:- Rajeev Kumar

Address:- Assistant Professor & Head Department of Economics Mahila College Dalmianagar Dehri-On-Sone, Rohtas.

capital. The paper proposes a single-window support mechanism, functional cooperatives, digital and institutional market linkages, branding and certification, reliable electricity, input support, technology upgrading and structured transmission of remaining weaving skills.

Introduction:-

Gaya district has a long history of agrarian activity, cultural exchange and occupational specialisation. Within this wider regional economy, Patwatoli in Manpur block developed as a concentrated settlement associated with the Patwa or Tanti weaving community. Historically, weaving was organised around the household and was transmitted across generations. Local producers supplied functional textiles such as gamchas, rumals, dhotis, checked fabrics and mixed cotton-synthetic materials to rural and semi-urban markets. The occupation was therefore both an income-generating activity and an important component of neighbourhood identity and social organisation. The contemporary transformation of Patwatoli is significant because the locality is now characterised by the dominance of mechanised power looms, while only a small fraction of the earlier handloom base remains functional. The supplied source describes this as technological substitution rather than the complete disappearance of weaving. Mechanisation has expanded productive capacity and created continuing employment around weaving, dyeing, printing, transport and related activities, but it has also changed the capital requirements, skills, labour organisation and risks associated with textile production. This study therefore focuses on the structure of the transformation rather than treating handloom decline as an isolated phenomenon. It examines loom numbers, reported output and earnings, working time, input and electricity costs, market organisation, institutional access and livelihood diversification. These indicators collectively provide a practical framework for understanding the socio-economic condition and sustainability of the Patwatoli textile cluster.

Review of Literature:-

The second strand consists of field-based accounts of weavers in Bihar and other artisan centers. These accounts identify low returns, technological pressure, market shocks and dependence on traders as recurring constraints. Research on Varanasi and other handloom locations also shows that the decline of traditional craft production does not necessarily imply the disappearance of textile work; production can continue through mechanised forms with different labour and capital requirements.

Objective of Study:-

To document the historical evolution of Patwatoli's weaving and textile economy.

To analyse the structural transition from handloom to power-loom production.

To identify the principal economic, production, market and institutional challenges facing the cluster.

To examine the gap between textile policy objectives and effective local implementation.

To identify practical measures for sustainable development while recognising both technological change and valuable craft knowledge.

Research Questions:-

What historical and socio-economic factors shaped the development and transformation of Patwatoli's weaving cluster?

What is the reported scale and character of the transition from handloom to power loom?

What production, market and institutional barriers affect livelihood security and competitiveness?

Why do formal support schemes not necessarily translate into effective local access?

What interventions can strengthen productive capacity while retaining economically meaningful textile skills?

Research Methodology:-

The study uses a qualitative, document-based case-study design. The principal source is the supplied condensed research paper, which synthesises colonial and post-independence district gazetteers, government policy documents, academic literature, journalistic field investigations and local accounts. The quantitative indicators reported in that document are retained without treating them as a complete census. The analytical indicators are: (i) number of functioning handlooms and power looms; (ii) reported handloom output and daily earnings; (iii) operating hours and relative productive capacity; (iv) yarn, dye and electricity costs; (v) dependence on intermediaries; (vi) formal registration and access to institutional credit, insurance and technology schemes; (vii) market and branding access; and (viii) livelihood diversification. These indicators correspond directly to the socio-economic, production and sustainability dimensions of the research topic.

Historical Background and Socio-Economics:-

Patwatoli's occupational identity is reflected in its name, combining the reference to the Patwa weaving community with the idea of a neighbourhood or settlement. Historically, households possessed specialised weaving skills but relatively limited land and financial capital. This combination encouraged a production system based on household labour, locally available skills and close relationships with traders. Different family members could participate in yarn preparation, warping, sizing, weaving and finishing. Such organisation reduced the need for large fixed premises and allowed households to adjust production according to demand. It also enabled technical knowledge to pass from parents to children and created a dense local network of mutually familiar producers. However, the same structure generated limitations. Small household units had restricted access to capital and limited bargaining power when purchasing inputs or selling finished cloth. As mechanised textile production expanded elsewhere, the advantages of local skill concentration were increasingly challenged by scale economies, faster production and lower unit costs.

Structural Transaction from Hand loom to Power loom:-

The central empirical feature of Patwatoli's transformation is the replacement of handloom technology by power-loom technology. The supplied source reports approximately 1,200 functioning handlooms about a decade ago and only 70–80 functional handlooms at present, alongside about 1,500 power looms. This is a major change in the technological structure of the local textile economy. Using 75 as the midpoint of the current handloom range, the estimated decline from 1,200 to 75 is 1,125 looms, or approximately 93.75%. Using the lower and upper endpoints of 70–80 gives a decline range of approximately 93.33% to 94.17%. The precise percentage should not be interpreted as a census statistic because both the earlier and current figures are field-reported estimates, but the direction and approximate scale of the decline are clear from the source.

At approximately 1,500 units, the reported number of power looms is around twenty times the midpoint current handloom stock. Relative to the 70–80 range, the power-loom-to-handloom ratio is approximately 18.8:1 to 21.4:1. This indicates that mechanised production has become the dominant technological base of the cluster. The transition has two sides. On the productivity side, power looms permit longer operating periods and substantially higher output. On the vulnerability side, they increase dependence on electricity, machine maintenance, working capital, input procurement and continuous demand. Thus, mechanisation changes the type of risk rather than eliminating risk.

Descriptive Statistical Analysis of Key Indicators:-

The reported figures permit a focused descriptive analysis. First, handloom earnings are reported at approximately ₹450–₹500 per day for eight to ten hours of work. The midpoint daily earning is ₹475. If the reported earnings are divided by the stated working-time range, the implied earning per working hour is approximately ₹45–₹62.50, depending on the combination of daily earning and hours used. These are simple arithmetic indicators, not measures of net profit, because material and household costs are not fully specified. Second, output is reported at approximately three lehenga-length pieces during eight to ten hours of manual work.

This corresponds to roughly 0.30–0.375 pieces per hour. The calculation illustrates why manual production faces difficulty when competing directly on price with mechanised producers. It should not be interpreted as a universal productivity rate for every handloom worker or product. Third, the reported power-loom operating period is approximately 18–20 hours at a stretch. Compared with the eight-to-ten-hour handloom work period, the reported operating window is roughly 1.8 to 2.5 times longer. This difference helps explain the strong economic incentive for mechanisation, while also showing why reliable electricity becomes a critical sustainability indicator.

Indicator	Reported value	Derived descriptive measure	Interpretation
Functional handlooms	≈1,200 a decade ago; 70–80 today	Decline ≈93.3–94.2%; midpoint ≈93.75%	Very large contraction of traditional loom base
Power looms	≈1,500 today	≈18.8–21.4 power looms per current handloom	Mechanised production is dominant
Handloom earnings	₹450–₹500/day	Midpoint ≈₹475/day	Low reported return for long manual work
Handloom working time	8–10 hours/day	Reported earning ≈₹45–₹62.50/hour	Indicative gross earning rate; not net income

Handloom output	≈3 pieces in 8–10 hours	≈0.30–0.375 pieces/hour	Shows productivity pressure
Power-loom operating period	≈18–20 hours	≈1.8–2.5× handloom time window	Higher capacity with greater power dependence
Peak reported capacity	>200,000 gamchas/day	Locality + surrounding units; peak period	Indicates historical mechanised scale
Market structure	Strong intermediary dependence	Directional indicator	Weak direct bargaining power
Institutional status	Predominantly informal/unregistered	Directional indicator	Constrains formal support access
Cost pressures	Yarn, dyes, electricity and outages	Directional indicator	Raises risk and compresses margins

Overall, the descriptive statistics show a consistent pattern: the economic system has moved strongly toward mechanisation because manual production has lower reported throughput, while mechanisation has introduced new infrastructure and market risks. The most important analytical conclusion is therefore not that one technology is universally superior, but that each technology is associated with a different combination of productivity, labour, capital and vulnerability.

Field Visual Evidence from Patwatoli, Manpur, Gaya, Bihar:-

The two photographs supplied with the study provide visual evidence of active textile production in the Manpur area. The first photograph shows a working loom with the warp and weft arrangement and the woven cloth being produced. The second photograph shows mechanised weaving of a striped textile with the loom operating across a broad fabric width. Both images carry a GPS Map Camera overlay identifying Manpur, Bihar, India, and are dated 12 October 2025, providing field-oriented visual documentation for the case study.



Figure 1. Loom and weaving process documented in Manpur, Gaya, Bihar (field photograph supplied by the researcher; GPS Map Camera, 12 October 2025).

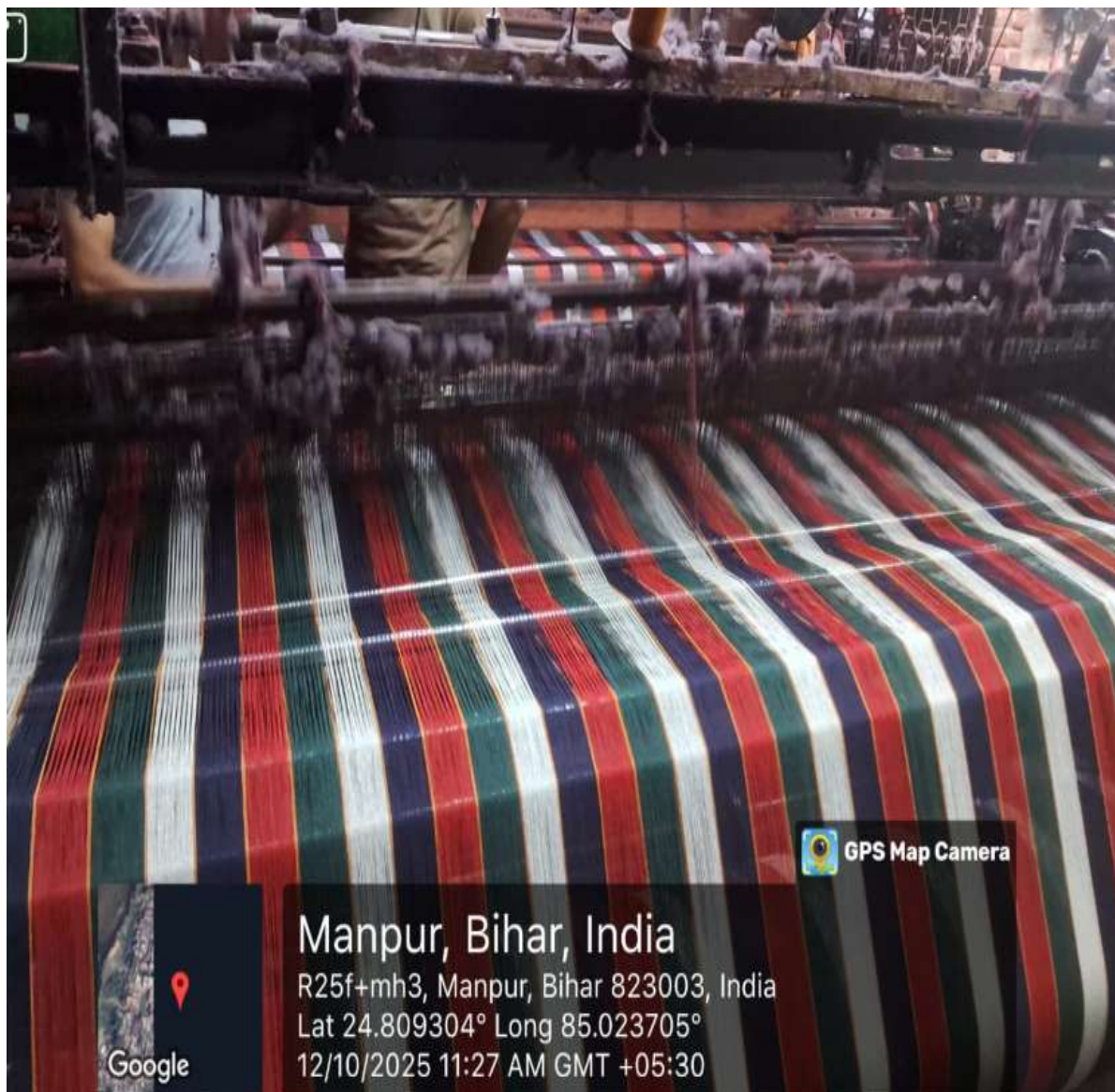


Figure 2. Mechanised weaving and striped textile production in Manpur, Gaya, Bihar (field photograph supplied by the researcher; GPS Map Camera, 12 October 2025).

Socio Economic Conditions and Production Challenge:-

The third challenge is electricity reliability. Power-loom production depends directly on electricity, so interruptions reduce operating time and may create scheduling and delivery problems. A locality that has shifted strongly toward mechanised production consequently requires dependable power infrastructure as part of its industrial competitiveness. The fifth challenge is intermediary dependence. Producers who lack direct links with urban, institutional or export buyers often sell through traders. Intermediaries can provide useful market access, but strong dependence may weaken producers' bargaining position and limit their ability to capture value from branding and product differentiation.

The sixth challenge is competition from larger textile centres. Large-scale production can benefit from economies of scale, specialised machinery, broader buyer networks and greater purchasing power. Patwatoli's small and household-linked units therefore need strategies other than simple price competition. Finally, social sustainability is uncertain. The decline in functional handlooms reduces the number of settings in which traditional skills are practiced. If skill transmission falls below a critical level, technical knowledge may become difficult to recover. At the same time, educational mobility is a positive source of human-capital development. Sustainable policy must therefore avoid treating educational advancement and craft preservation as mutually exclusive.

Market Structure, Intuitions and Policy Implementation:-

The principal issue identified for Patwatoli is not simply the absence of policy but the distance between formal policy design and effective local access. A household producer may face several registration, documentation and compliance requirements for different programmes. For an informal unit with limited administrative capacity, these transaction costs can be large relative to the expected benefit. Cooperative institutions are especially important. A functioning cooperative can aggregate raw-material purchases, facilitate credit, organise marketing and reduce the disadvantages associated with small scale. Where cooperatives are weak or inactive, the delivery mechanism of public support can become ineffective even when a scheme exists on paper. Digital platforms provide another potential route to market diversification. However, digital market access is not automatic. Producers may require assistance with registration, product documentation, quality assurance, packaging, pricing, digital literacy and logistics. Therefore, technology policy should include facilitation and institutional support rather than relying exclusively on the existence of online platforms.

Theoretical Interpretation:-

By interpretation of traditional industry is useful for understanding why Patwatoli's weaving economy has adapted rather than disappeared. Producers changed technology and production arrangements in response to economic incentives. The shift to power looms is therefore an example of adaptation, although it has reduced the role of inherited handloom skills. Porter's cluster perspective highlights that geographical concentration alone does not guarantee competitiveness. Patwatoli possesses concentrated skills, producer networks and related textile activities, but the cluster also needs finance, market intelligence, reliable infrastructure, certification and continuous upgrading. Strengthening these supporting conditions can increase the value of local concentration.

Marshall's localisation economies help explain the historical advantages of the settlement: skilled labour, shared knowledge and proximity among producers can reduce learning and transaction costs. Yet these advantages may be insufficient when competing with much larger textile centres. Schumpeter's concept of creative destruction provides a final perspective. Technological innovation can increase productivity while simultaneously displacing established production forms. The policy question is therefore how to manage the social consequences of technological transition and ensure that productivity gains are accompanied by broader livelihood resilience.

Sustainable Development Strategy for Patwatoli:-

A sustainable development strategy should combine economic competitiveness with livelihood security and preservation of economically valuable knowledge. The objective should not be to freeze the cluster in its traditional form, nor to assume that mechanisation alone will solve all problems. Single-window support: create a local facilitation mechanism through which weavers can obtain information and assistance for raw materials, credit, insurance, technology, registration and market schemes. Functional cooperatives: rebuild producer institutions with transparent governance so that small units can aggregate purchases, access finance and negotiate with buyers more effectively. Direct and digital markets: connect producers with institutional procurement, government purchasing and verified digital channels, accompanied by support for documentation, packaging, certification and digital skills. Patwatoli branding and certification: develop a locality-based product identity and quality standards so that producers can compete through reliability, design, local heritage and quality rather than price alone.

Reliable electricity and input management: reduce production interruptions and explore collective procurement or other mechanisms that can lower exposure to volatile yarn and dye costs. Technology and engineering linkage: connect technically educated members of the community with textile units for machine maintenance, energy efficiency, production monitoring and supply-chain improvements. Skill preservation: document remaining handloom techniques and provide selective training where there is identifiable market demand, while recognising that households may rationally diversify their livelihoods. Human-capital integration: use the community's educational achievements to strengthen local enterprise management, digital marketing, accounting, engineering support and entrepreneurship around the textile cluster.

Findings and Discussion:-

The evidence produces five principal findings. First, Patwatoli has experienced a profound technological restructuring. The reported handloom base has declined by more than 90%, while power looms have become dominant. Second, the change is associated with clear productivity incentives: power looms can operate for substantially longer periods and generate higher output than manual weaving. Third, mechanisation has not eliminated socio-economic insecurity. Power-loom units remain exposed to electricity interruptions, input-price volatility, market competition, intermediary dependence and weak institutional access. Fourth, informality is not

merely a legal or administrative category; it affects the ability of producers to obtain finance, insurance, technology and stable market channels. Fifth, social mobility is transforming the occupational structure. Educational achievement among younger members creates new opportunities and can strengthen human capital, but it also reduces the intergenerational transmission of weaving knowledge. These findings suggest that sustainable development should connect the textile economy with the community's new educational and technical capabilities rather than viewing them as separate spheres.

Limitation and Study:-

The principal limitation is the nature of the available evidence. The study is based on a document-based case-study synthesis rather than a full household survey or enterprise census. The reported loom numbers, earnings and capacity figures are field-based estimates cited in the source material. They are useful for identifying direction and approximate scale but should not be treated as exact population totals. The study also lacks a longitudinal micro-dataset that could identify changes in individual household income, employment, gendered labour participation, capital ownership, profits or migration. No inferential statistical testing is therefore appropriate from the available material. Future research should collect primary data from weavers, power-loom owners, workers, traders, women involved in production and relevant institutions, using a transparent sampling design.

Conclusion:-

Patwatoli's experience represents a complex transformation of an artisan cluster rather than a simple industrial collapse. The locality's weaving economy was historically sustained by household production, specialised skills, occupational networks and regional markets. Changing consumer demand, competition from mechanised textile centers, technological change and limited institutional support have produced a major shift from handloom to power-loom production. The most visible quantitative indicator is the reported decline from approximately 1,200 handlooms about a decade ago to only 70–80 functional handlooms today, alongside about 1,500 power looms. The implied handloom contraction is approximately 93.3–94.2%, with a midpoint estimate of 93.75%. Reported handloom earnings of ₹450–₹500 per day for eight to ten hours and output of about three pieces in that period demonstrate the economic pressure behind technological substitution. Power looms offer greater productive capacity, but they also increase dependence on electricity, machinery, inputs and market demand.

The central policy lesson is that technological modernisation and livelihood security must be addressed together. Sustainable development cannot be achieved merely by increasing the number of machines. It requires institutions that help producers obtain affordable inputs, reliable electricity, formal finance, insurance, technology, direct markets and quality recognition. Patwatoli also possesses an important human-capital resource in the form of its educationally mobile younger generation. Linking technically educated community members with local textile enterprises could create new capabilities in engineering, maintenance, energy efficiency, digital marketing, accounting and supply-chain management. At the same time, the remaining handloom knowledge should be documented and selectively preserved where it has cultural or market value. Overall, the available evidence indicates that Patwatoli retains productive capacity, specialised knowledge and social networks that can support a more resilient textile cluster. The long-term challenge is to align technological adaptation, market competitiveness, livelihood security, institutional access and preservation of economically meaningful textile heritage.

Reference:-

1. O'Malley, L. S. S. (1906). Bengal District Gazetteers: Gaya. Bengal Secretariat Book Depot.
2. Roy Chaudhury, P. C. (1957). Bihar District Gazetteers: Gaya. Superintendent Secretariat Press.
3. Roy, T. (1999). Traditional Industry in the Economy of Colonial India. Cambridge University Press.
4. Srinivas, M. N. (1966). Social Change in Modern India. University of California Press.
5. Appadurai, A. (Ed.). (1986). The Social Life of Things. Cambridge University Press.
6. Singh, P., & Agarwal, S. (2018). Crisis in the Handloom Industry of India: A Case of Varanasi. *Journal of Social and Economic Development*, 20(1), 1–22.
7. Choudhary, K., & Sharma, G. (2022). Handloom Weavers of Bihar Struggle to Survive.
8. Government of India, Ministry of Textiles. (2012). Report of the Working Group on Handlooms for the Twelfth Five Year Plan.
9. Government of Bihar. (2016). Industrial Investment Promotion Policy 2016. Department of Industries.
10. Becker, G. (1964). Human Capital. University of Chicago Press.
11. Banerjee, A., & Duflo, E. (2011). Poor Economics. Public Affairs.
12. Drèze, J., & Sen, A. (2013). An Uncertain Glory. Allen Lane.

13. Marshall, A. (1890). Principles of Economics. Macmillan.
14. Porter, M. E. (1990). The Competitive Advantage of Nations. Free Press.
15. Thakur, A. (2025). Bihar's Tiny IIT Hub That Outshines Cities in Producing Engineers. The Tribune.
16. Singh, K. S. (Ed.). (1996). People of India: Bihar, Vol. 16. Anthropological Survey of India.
17. Yang, A. A. (1989). The Limited Raj. Cambridge University Press.
18. Bayly, S. (1999). Caste, Society and Politics in India. Cambridge University Press.
19. Government of India, Ministry of Textiles. (2020). Annual Report 2019–20.